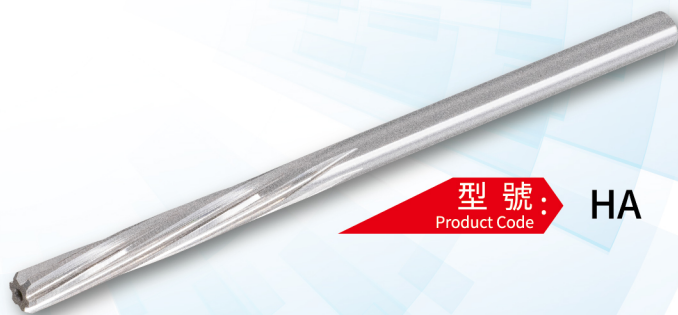
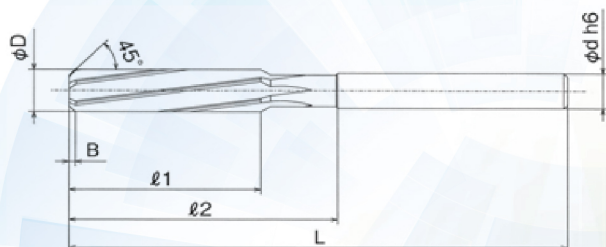


直柄螺旋刃機械鉸刀

• Spiral Chucking Reamers (Short Reamer) • for Automatic lathe

自動車床用 (短型)



型號: HA
Product Code

規格 Reamers specification tables

0.005mm 間距
(each spacing)
(m/m)

HSS-Co

| 刃徑 φD Diameter (+0.005 0) | 刃長 ℓ1 Flute Length | 有效長 ℓ2 Effective Length | 全長 L Overall Length | φd 柄徑 Shank Diameter | | 倒角長 B Chamfer Length | 刃數 Number of Flutes |
|---|-----------------------|----------------------------|------------------------|-------------------------|----|-------------------------|------------------------|
| HA 1.000 ~ 1.100 | 12 | - | 40 | 3.0 | | 0.2 | 4 |
| HA 1.105 ~ 1.600 | 16 | - | | | | | |
| HA 1.605 ~ 2.100 | 20 | - | 50 | 3.0 | | 0.3 | |
| HA 2.105 ~ 2.600 | | - | | | | | |
| HA 2.605 ~ 2.895 | | - | | | | | |
| HA 2.900 ~ 3.100 | 25 | 30 | 60 | 3.0 | | 0.4 | |
| HA 3.105 ~ 3.605 (1/8", 9/64") | | | | *3.55 3.0 | | | |
| HA 3.610 ~ 4.100 (5/32") | | | | | | | |
| HA 4.105 ~ 5.100 (11/64", 3/16") | | | | 4.0 | | | |
| HA 5.105 ~ 5.600 (13/64", 7/32") | 5.0 | | | | | | |
| HA 5.605 ~ 6.100 (15/64") | | | 35 | 40 | 70 | *6.33 6.0 | |
| HA 6.105 ~ 6.605 (1/4") | | | | | | | |
| HA 6.610 ~ 7.100 (17/64") | | | | | | | |
| HA 7.105 ~ 8.100 (9/32", 19/64", 5/16") | | | | | | | |
| HA 8.105 ~ 8.600 (21/64") | 30 | 45 | 80 | 10.0 | | 6 | |
| HA 8.605 ~ 9.100 (11/32") | | | | | | | |
| HA 9.105 ~ 10.100 (23/64", 3/8", 25/64") | | | | | | | |
| HA 10.105 ~ 10.600 (13/32") | 30 | 45 | 80 | 10.0 | | 6 | |
| HA 10.605 ~ 11.100 (27/64") | | | | | | | |
| HA 11.105 ~ 12.100 (7/16", 29/64", 15/32") | 30 | 45 | 80 | 10.0 | | 6 | |

*For DIN 8089

▪ 接受客製化訂做。
▪ 若產品尺寸規格有異動不會另行通知。

▪ Special order any kind sizes / Straight Flute ; Spiral Flute
▪ If the product size has changed, we will not separate to inform.