

M-12-LSB

鑽頭先端研磨(右旋) 標準~HSS(高速鋼)	可研磨直徑 標準Φ2mm~Φ13mm 選配Φ13.1mm~Φ18mm
三斜面鑽頭研磨(右旋) NACHI 7570P專用(標準)	可研磨直徑 標準Φ2mm~Φ13mm 選配Φ13.1mm~Φ17mm
NACHI 7572P專用(標準) 標準~HSS(高速鋼) 可選配~SD(碳化鎢)	可研磨直徑 標準Φ2mm~Φ13mm 選配Φ13.1mm~Φ14mm
薄板鑽 標準~HSS(高速鋼) 可選配~SD(碳化鎢)	可研磨直徑 標準Φ3mm~Φ13mm

機械特點

- 1.更換砂輪,即可研磨多種刀型複合功能
- 2.可調整中心靜點及刀刃口寬度
- 3.操作簡易,學習快速,作業標準統一

台灣精品 2020
TAIWAN EXCELLENCE
M12LSB鑽頭研磨機

適用範圍 直柄式鑽頭/斜柄式鑽頭 *異型柄徑(銑刀柄)鑽頭 可選購特殊筒夾使用

- 右旋鑽頭先端角: 鑽頭研磨 118°~140° 調整式
定位鑽研磨 90°/120°
- Nachi-SGESS 7572 P
鑽頭研磨: 135°
- 三斜面鑽頭研磨: 118°~140°
二斜面定位鑽研磨 90°/120°
- 薄板鑽: 鑽頭研磨
160°~180° 調整式



一般鑽頭



中心鑽



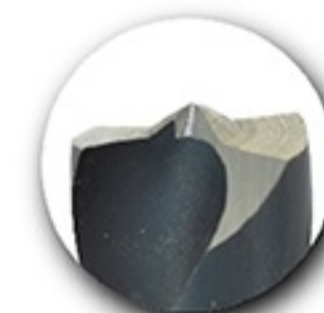
90° NC 定位鑽



高速鑽頭(3面)
NACHI SGESS 7570P



90° NC 定位鑽
(2面) (鋁用)



薄板鑽



SGESS 7572P
高速鑽頭



90° NC 定位鑽
(2面) 鋼用



應用範圍

鑽床/手動電鑽
CNC自動車床
CNC銑床
(90°NC 定位鑽二斜面可圓倒角)
量產型專用機

M-12-LSB

Drill Bit Tip Sharpened (Right Hand) Standard~HSS	Cutting Tool Diameter	Standard Φ2mm~Φ13mm Option Φ13.1mm~Φ18mm
3 Facet Drill Bit Sharpened(Right Hand) NACHI 7570P (Standard)	Cutting Tool Diameter	Standard Φ2mm~Φ13mm Option Φ13.1mm~Φ17mm
NACHI 7572P(Standard) Standard~HSS Option~SD(Carbide)	Cutting Tool Diameter	Standard Φ2mm~Φ13mm Option Φ13.1mm~Φ14mm
Sheet Metal Drill Bit Standard~HSS Option~SD(Carbide)	Cutting Tool Diameter	Standard Φ3mm~Φ13mm

Applied Field Straight Shank Drill Bit

*Shaped Shank Drill Bit(End Mill Holder) Special Collet Available

- Right-Hand Drill Bit Tip:
Point Angles Sharpened 118°~140°
NC Spotting Drill Bit Sharpened 90°/120°
- Nachi-SGESS 7572 P Drill Bit Sharpened 135°
- 3 Facet Drill Bit Sharpened 118°~140°
2 Facet NC Spotting Drill Bit 90°/120°
- Sheet Metal Drill Bit:
Point Angles Sharpened: 160°~180°



Twist Drill



Center Drill



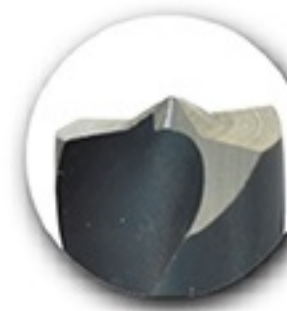
90° NC Spotting Drill



High Speed Drill(3 Facet)
NACHI SGESS 7570P



90° NC Spotting Drill
(2 Facet) (For ALU.)



Sheet Metal Drill



SGESS 7572P
High Speed Drill



90° NC Spotting Drill
(2 Facet) (For Steel)

Mechanical Features

1. Diamond wheel replaced, Various kinds of drill bits sharpened.
- 2.Center Web Adjusted.
- 3.Easy Operation, Quick Learning,Unified Operating Standard.



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TAIWAN EXCELLENCE
M12LSB鑽頭研磨機

Applied Filed

Drilling Machine/Manual Drilling
CNC Auto Lathe, CNC Turning / Milling Machine
CNC Milling (90°NC Spotting 2 Facet for side circular chamfering)
Mass Production Special Machine