SL series

Economicl and High-accuracy Type

特性 Features :

- ■此機台適合加工各種外徑尺寸圓棒,屬經濟型機種
- ■後座搭載動力馬達於鑽孔時傳動加工物,鑽孔同心度表現更佳。
- 配置手動三爪夾頭,另可依據加工物選配油壓夾頭。
- These types of machines are economical and suitable to drill many kinds of round bars.
- Equipped with the motor in the rear of machine, the motor drives workpiece counter-rotating to increase concentricity.
- Using manual three-jaw chuck to fix round bars, also be equipped with hydraulic chucks per job.





型號 Model		SL series
控制器	Controller	CNC / NC
主軸數	Spindle number	1~4
鑽孔範圍	Drilling diameter	ø2-ø6mm / ø3-ø12mm / ø10-ø25mm / ø20-ø50mm
鑽孔深度	Drilling depth (Z)	300 / 500mm / 1,000mm / 1,500mm / 2,000mm
進給速	Drilling feed	10-250mm/min
主軸轉速	Spindle rpm	0~6,000
切削油壓	Pressure	0~100kg/cm²
出油量	Outflow	30~100L/min
油箱	Oil tank	800L~1,400L
固定裝置	Fixture device	手動夾頭 / 油壓夾頭 Manual chuck /Hydraulic chuck
其他	Other design	工件逆轉動 Workpiece counter-rotating

經濟型、高精度







> 夾持旋轉系統 Clamping & Rotating system



HONG JI

→ 油壓夾持系統 Hydraulic clamping system





SL-1200

HONG, JI PRECISION MACHINERY LTD.