

鑽頭研磨機 DRILL RE-SHARPENING MACHINE

MODEL : JD-213、JD-1326

★PATENT : M368512



特點：

- 1.本機有CE安全認證。
- 2.操作簡單快速，品質穩定。
- 3.先端角由90°~135°(一般適用118°)
- 4.靜點研磨，可以依需求做調整。(一般適用0.7mm)
- 5.首創上下擺動研磨方式，磨出來的鑽頭最鋒利、最耐用。

FEATURES :

- 1.This machine has the " CE safety authentication ".
- 2.Operates is fast and simple. The quality is stable.
- 3.Point Angle 90°~135°.(Generally is suitable 118°)
- 4.Chisel edge grinding. Can adjusting by your demand. (Generally is suitable 0.7mm)
- 5.It's the first to research and development "up to down" swinging grinding way. The finished drill is sharpest, and the most durable.



● 本公司研發上下擺動磨出來的鑽頭，非常鋒利。

● Our company new researches and develops, swing the drill grinding from up to down, very sharp.



● 一般左右轉動研磨出來的鑽頭，比較鈍。

● Generally rotate the drill grind left to right, it's blunt.

- 靜點調整裝置
- Adjust the device grinding chisel edge.

首創上下擺動研磨方式
 "Up to Down" swinging grinding way



● 研磨鑽頭的方式，上下擺動為最標準的的研磨方法，磨出來的鑽頭最鋒利、最耐用。

● The way to grind drill, swing for the most standard, method of grinding from up to down. The finished drill is sharpest and the most durable.

MODEL	JD-213	JD-1326
鑽頭直徑 Drill Diameter	Ø2.0~Ø13.0	Ø13~Ø26
先端角 Point Angle	90° ~135°	90° ~135°
電源 Power Supply	AC-110V,220V單相	AC-110V,220V單相
回轉數 R.P.M of Motor	5100R.P.M	4200R.P.M
鑽石砂輪 Grinding Wheel	CBN#200 (一般HSS鑽頭專用)	CBN#150(一般HSS鑽頭專用)
重量 Net Weight	9kg	23kg
標準附件 Standard Accessories	筒夾 Collet × 11pcs 夾頭組 holder × 1set 六角板手Hexagon wrench 4mm/6mm各一支	筒夾 Collet × 14 pcs 夾頭組 holder × 1set 六角板手 Hexagon wrench 4mm/6mm各一支

立銼刀研磨機 FAST END MILL RE-SHARPENING MACHINE

MODEL : JE-413、JE-1225

★PATENT : M321829



- 1.High Efficiency, High Quality Grinding Slip, Good Grinding Results.
- 2.Quality Assurance: 0.02mm.
- 3.Easy Operation, and Fast for Convenience.



- 研磨後斜角20°
- For screw radial angle 20°
- 平面角6°此橢圓形孔允許夾具軸向移動研磨所有端銼刀面
- For cutting angle 6°. This oval shaped hole allows holder unit to move on axis to grind all surface of end mill.
- 供端銼刀底溝角30°
- For end mill flat slot angle 30°



- 二、四刃專用
- For 2/4 Flute End Mill



- 三刃專用
- For 3 Flute End Mill

MODEL	JE-413	JE-1225
研磨範圍 Capacity	4 ~ 13mm	12 ~ 25 mm
電源 Power Supply	AC-110V, 220V單相	AC-110V, 220V 單相
馬達/ 轉速 Motor/ Speed	450W / 6000rpm	1000W / 4500rpm
鑽石砂輪 Diamond Wheel	SDC300#(4~5mm carbide end mill) SDC300#(6~13mm carbide end mill)	SDC150#(12~25mm carbide end mill) CBN150#(12~25mm high speed end mill)
重量 Weight	17KGS	30KGS
先端角 Axial Angles	銼刀端面角6° Third Angle 6° 銼刀後斜角20° Primary Angle 20° 銼刀底溝角30° Second Angle 30°	
標準附件 Standard Accessories	筒夾 Collet : 4 ~13mm (10 pcs) 夾頭組 holder : (2, 4)*1 set、(3)*1 set 六角板手Hexagon wrench : 4mm*1pcs	筒夾 Collet : 12, 16, 18, 20, 22, 25mm (6 pcs) 夾頭組 holder : (2, 4)*1 set、(3)*1 set 六角板手Hexagon wrench : 4mm*1pcs
特別附件 Option Accessories	鑽石砂輪 Diamond Wheel : CBN 300#(4~5mm)high speed end mill CBN 270#(6~13mm)high speed end mill 2 flutes CBN 270#(4~13mm)high speed end mill 2 flutes SDC 300#(4~13mm)carbide end mill 2 flutes	鑽石砂輪 Diamond Wheel : CBN 150#(12~25mm)high speed end mill 2 flutes SDC 150#(12~25mm)carbide end mill 2 flutes