



■ 料架為特殊配備  
Material shelf is optional.

■ 免換夾模  
Without changing the clamp

## C-180-2A

氣壓半自動型單頭倒角機

PNEUMATIC SEMI AUTOMATIC TYPE SINGLE END CHAMFERING MACHINE

### 特點 FEATURES

1. 本機專對圓管及圓棒做內外修面動作，圓棒可做倒角動作。
2. 加工物件與刀盤的中心線準確
3. 夾模與刀盤經過精密的設計，可一次均勻的完成加工物件。
4. 刀盤經特殊設計，刀片規格化，調整刀具簡易快速。
5. 人工進料，自動進退刀，速度快，適合材質鋼管、鐵管、鋁管、銅管、不銹鋼管（塑膠管、非金屬材質及碳纖維管）
6. 機台隨機搭配交叉夾模，可適用不同的管徑，節省更換夾模的時間以及成本。

1. This machine is designed for internal and external shaving of round tubes and round bars, and round bars can be used for chamfering.
2. The center line of the processed object and the cutter head is accurate.
3. The clamping die and the cutter head are designed to be uniform, and the workpiece can be processed uniformly at one time.
4. The cutter head is specially designed, the blade is standardized, and the adjustment tool is simple and fast.
5. Feeding by manual, automatic advance and retreat blade, fast speed, suitable for material steel pipe, iron pipe, aluminum pipe, copper pipe, stainless steel pipe (plastic pipe, non-metal material and carbon fiber pipe)
6. The machine is randomly matched with the multiple clamp, which can be applied to different pipe diameters, saving time and cost for replacing the clamp.



■ 免換夾模  
Without changing the clamp

## C-300-2A

半自動型單頭倒角機

SEMI AUTOMATIC TYPE SINGLE END CHAMFERING MACHINE

型號	MODEL	C-180-2A	C-300-1A	C-300-2A
主機馬達	Motor	A:5HP2P B:5HP 4P C: 3HP 6P	2HP	2HP
主軸轉速	Speed	6P 575 / 1035 8P 430 / 775	20~90 RPM	20~90 RPM
使用空氣壓力	Working Pressure	6-8 kg/cm <sup>2</sup>	6-8 kg/cm <sup>2</sup>	6-8 kg/cm <sup>2</sup>
刀頭適用範圍	Insert Head	小刀頭10~50mm 標準刀頭16~180mm	38~330 MM	38~330 MM
管徑	O.D. Tube diameter	10-180mm	Ø38~330mm	Ø38~330mm
夾具馬力	Clamp motor	-	1/4HP	1/4HP
進刀馬力	Feed Motor	-	-	1/4HP
機器尺寸	Machine Size	855x747x1226mm	1050x1400x1500mm	1050x1400x1500mm
機器重量	Machine Weight	280kgs	1250 kgs	1250 kgs

### 標準配件 STANDARD ACCESSORIES

- |                      |   |
|----------------------|---|
| 1. 基本機台              | 1. Basic machine  |
| 2. 空壓系統              | 2. Pneumatic system                                       |
| 3. 電控系統              | 3. Electrical control system                              |
| 4. 標準刀頭*1個           | 4. Standard insert head*1 pc                              |
| 5. 刀座*3個<br>(內外修面各1) | 5. Insert holder<br>(one each of inner, outer and facing) |
| 6. 刀片*3片<br>(內外修面各1) | 6. Insert<br>(one each of inner, outer and facing)        |
| 7. 交叉夾具*1組           | 7. Multiple clamp*1 set                                   |
| 8. 工具包*1組            | 8. Tools  |
| 9. 切削油噴霧系統           | 9. Cutting oil spray system                               |

### 特殊配件 OPTIONAL ACCESSORIES

- |         |                          |
|---------|--------------------------|
| 1. 特殊刀頭 | 1. Custom insert head    |
| 2. 交叉夾模 | 2. Multiple clamp        |
| 3. 特殊刀座 | 3. Special insert holder |
| 4. R角刀片 | 4. R angle insert        |
| 5. 變頻器  | 5. inverter              |