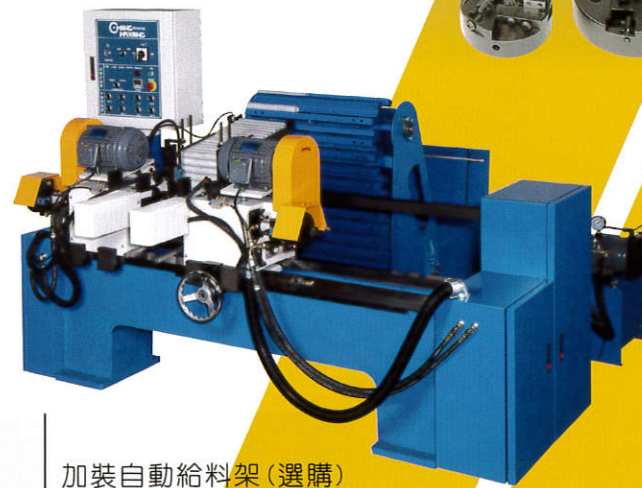




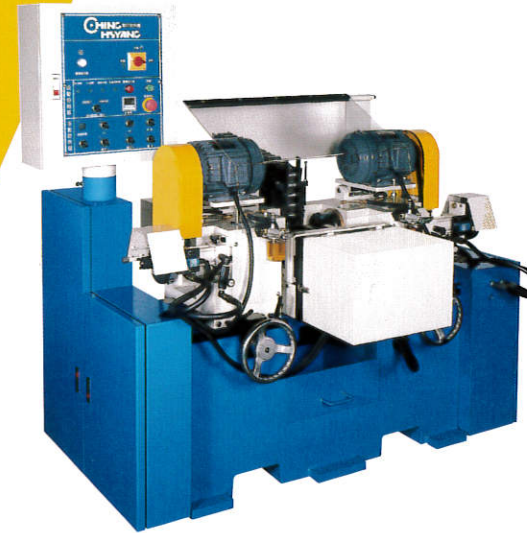
CH-60-3A

管料雙端倒角機 (長料型)

DOUBLE END CHAMFERING MACHINE (LONG TYPE)



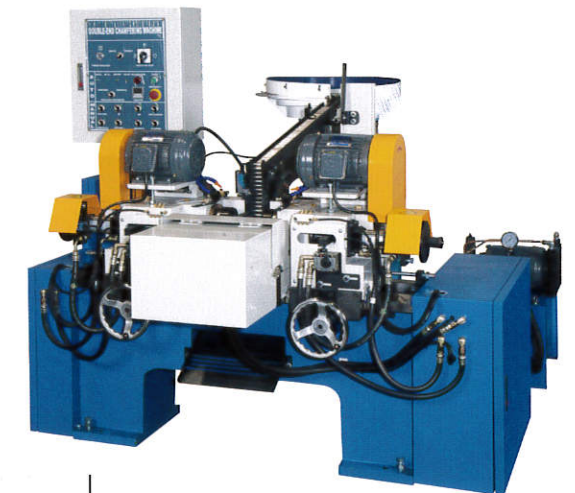
加裝自動給料架 (選購)
Automatic feeder (optional)



CH-60-3AB

管料雙端倒角機 (短料型)

DOUBLE END CHAMFERING MACHINE (SHORT TYPE)



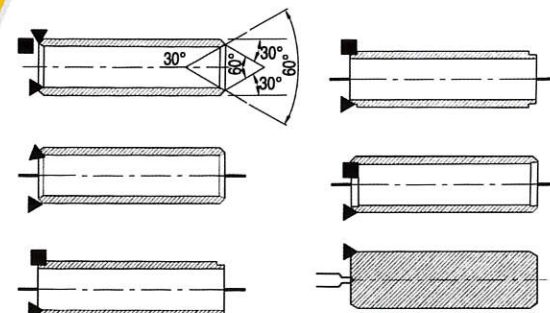
加裝振動給料架 (選購)
Vibrating feeder (optional)

特點 FEATURES

1. 圓管可修內角、外角，修面一次完成，快速精確。
2. 刀盤使用市購刀片更換容易快速。
3. 兩段式進刀，空行程流暢，工作行程可依切削量大小穩定調適。
4. 具手動及自動功能，方便校正調整機器。
5. 特殊自動定位裝置，可自動定位、送料、倒角，可微調長度公差。
6. 油霧潤滑冷卻系統可增加刀片壽命，不卡屑。
7. 進刀終點有暫停調整開關，確保切面平整，工件直角度正確。
8. 車頭軸座加裝磷銅襯套，延長機台使用壽命。

1. A circular tube modifies an interior angle and an external angle at one time with fastness and precision.
2. It's simple and fast to switch the knife because of easy to buy the insert disc in the market.
3. Two-stage of feeding knife, and the idle stroke is smooth. It's available for adjusting the operation stroke according to the cutting volume.
4. There are automatic and manual functions, which are convenient for adjusting the machine.
5. Special automatic positioning device, which can automatically position, feed and chamfer, and fine-tune the length tolerance.
6. Oil mist cooling and lubricating system promotes insert life, and no chips will stay.
7. There is a pause switch at the final point so as to assure the flat plane and the accurate right angle of the work piece.
8. The axle head with phosphor & copper bushing can prolong the life.

標準管端面倒角方式 Chamfer standard pipe end



- 本機可簡單的把鐵管端面修成準確的角度。
This machine gives accurate angles at the end of workpieces.

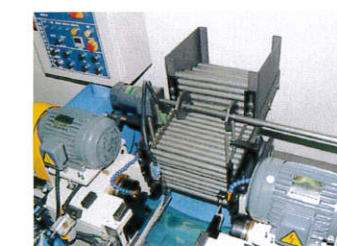
型號	MODEL	C-60-3A	CH-60-3A	CH-60-3AB	CH-80-3AB
主要馬達	Motor	2 x 2HP (1.5kw)	2 x 2HP (1.5kw)	2 x 2HP (1.5kw)	2 x 3HP (2.2kw)
主軸轉速	Cutting Speed	4P 2500 / 1430 6P 1740 / 1000	4P 2500 / 1430 6P 1740 / 1000	4P 2500 / 1430 6P 1740 / 1000	6P 930 / 730 8P 660 / 520
管徑O.D.	Tube Diameter	ø12 - ø60mm		ø12 - ø60mm	ø25 - ø80mm
長料型	Long term Type	A:150-1000mm, B:150-1500mm, C:150-2000mm (A為標準型)(A is standard)			
短料型	Short-Term Type			25-230mm	
油壓泵	Hydraulic Motor	2HP/20 liter, 20-35KGS		2HP/20 liter, 20-35KGS	
使用空氣壓力	Working Pressure	4-6kg/cm ²		4-6kg/cm ²	
機台尺寸	Machine Dimensions	1130 x 2230 x 1600 mm	1130 x 2230 x 1600 mm	1550 x 2100 x 1600 mm	1550 x 2100 x 1600 mm
機台重量	Machine Weight	1460 kg	1310 kg	1310 kg	1450 kg

標準配件 STANDARD ACCESSORIES

1. 主機及傳動系統
 2. PLC自動電控系統
 3. 油壓系統
 4. 標準刀頭2只、刀座3只、刀片3片
 5. 夾具一對
 6. 刀片鎖緊扳手
 7. 工具箱
 8. 切削油噴霧系統
1. Main machine unit & Transmitting system
 2. PLC automatic electronic control system
 3. Hydraulic system
 4. Standard insert head: 2 pcs;
Insert holder: 3 pcs; Insert: 3 pcs
 5. Circular clamp 1 set
 6. Insert clamping wrench
 7. Tool box
 8. Cutting oil spray system

特殊配件 OPTIONAL ACCESSORIES

1. 特殊刀頭
 2. 不同尺寸夾模
 3. 特刀座
 4. 自動送料系統
 5. R角刀片
 6. 變頻器
1. Custom cutter head
 2. Custom circular clamp
 3. Special insert holder
 4. Automatic feeding system
 5. R angle insert
 6. inverter



自動送料裝置 (特殊配件)
Auto Feeder (optional accessory)



另有升降式料架可選購
It can be option the lifting rack.