



臥式全自動送料攻牙機 (F系列)

HORIZONTAL TYPE AUTO. FEEDING TAPPING MACHINE (GEAR-PITCH TYPE) F-SERIES

■ 特點

- 有屑攻牙及無屑攻牙都適用。
- 穿孔牙、盲孔牙都適用。
- 全自動送料攻牙，可一人操做多台。
- 牙距式自動攻牙，成品精度高。
- 攻牙深度準確，適合盲孔加工。
- 有進刀，扭力，徑向及夾持之安全裝置，確保攻牙壽命及安全。
- 可程式控制。
- 規格更換容易。
- 可針對不易直立送料或長型等特殊工件非常適用。
- 半成品不良自動檢出或異常自動停止。
- 可選擇加裝變頻器，或改用伺服馬達來控制主軸速度。

■ Feature

- Suitable for tapping threads whether has metal chips or not.
- Available for through hole, blind hole.
- It's a mechanical movement, the machine is a fully auto. feeding continuous tapping, one user will permit to operate several machines at same time.
- Gear-pitch type auto. tapping will get a precise & accurate thread for finished pieces. It taps an accurate depth & will suit to the blind hole tapping.
- It equipped with a safe device to monitor the feeding, torque, radial & clamping. It ensures to keeping of pro-long tapping life & a safe job.
- It governed by PLC control.
- It can easily quick - change of different tool sizes.
- Available for special long-size work-piece or hard for vertical feeding work-piece.
- Can option two axes simultaneously tapping production capacity double and enhance efficiency.
- It can option to add inverter or use servo motor to control the spindle speed.



JT-6516F

■ 搭配機種

AVAILABLE FOR:

- 空壓 Pneumatic: **JT-4508F**
- 油壓 Hydraulic: **JT-6516F (JT-6532F)**

■ 加工實景

PROCESSING FIELD



■ 加工範例

PROCESSING EXAMPLE



■ 規格表 / Specification

機型 Model F-Series	JT-4508F	JT-6516F
攻牙最大及最小螺紋直徑 Max. & Min. Thread's Diameter of Tapping	2~8	5~16
攻牙最小及最大長度 Max. & Min. Length of Tapping	4~120	6~120
最大及最小對邊或圓徑 Max. & Min. Across Corner or Diameter	4~15	6~30
主軸馬達 Main Motor (HP)	3/4HPx4P	1HPx6P
冷卻油馬達 Cooling Oil Pump	1/8HP	1/8HP
冷卻油箱容量 Cooling Oil Tank's Capacity (Liter)	30L	30L
夾持工件動力 Clamp Working-Pieces'Power	空壓 Pneumatic	油壓 Hydraulic
淨重 Net Weight (kgs)	950kgs	1100kgs
長x寬x高 Length x Width x Height (cm)	190x138x208	190x138x208