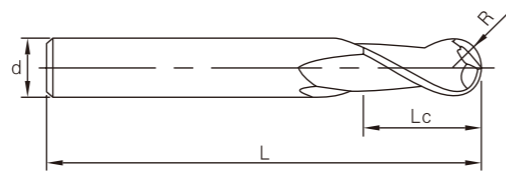


# PS2B 2 刃球刀

## 2 Flutes Ball nose End Mills

**K M P H** HRC 45B


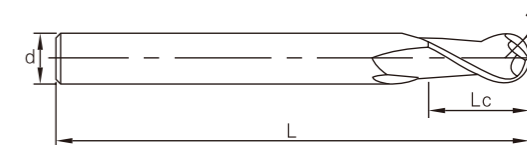
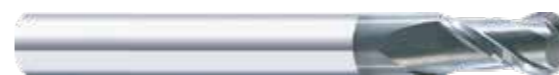
R	公差 Tol
D<3	0~-0.01
D≥3	0~-0.015

單位unit (mm)

型號 - 外徑 Type No.	外徑 D	刃長 Lc	R 角 R	全長 L	柄徑 d	價格 Price
PS2B-ST-002	0.2	0.4	0.1	50	4	
PS2B-ST-003	0.3	0.6	0.15	50	4	
PS2B-ST-004	0.4	0.8	0.2	50	4	
PS2B-ST-005	0.5	1	0.25	50	4	
PS2B-ST-006	0.6	1.2	0.3	50	4	
PS2B-ST-007	0.7	1.4	0.35	50	4	
PS2B-ST-008	0.8	1.6	0.4	50	4	
PS2B-ST-009	0.9	1.8	0.45	50	4	
PS2B-ST-010	1	2	0.5	50	4	
PS2B-ST-015	1.5	3	0.75	50	4	
PS2B-ST-020	2	4	1	50	4	
PS2B-ST-025	2.5	5	1.25	50	4	
PS2B-ST-030d3	3	6	1.5	50	3	
PS2B-ST-030	3	6	1.5	50	4	
PS2B-ST-030d6	3	6	1.5	50	6	
PS2B-ST-035	3.5	7	1.75	50	4	
PS2B-ST-040	4	8	2	50	4	
PS2B-ST-040d6	4	8	2	50	6	
PS2B-ST-045	4.5	9	2.25	50	6	
PS2B-ST-050	5	10	2.5	50	6	
PS2B-ST-055	5.5	11	2.75	50	6	
PS2B-ST-060	6	12	3	50	6	
PS2B-ST-070	7	14	3.5	60	8	
PS2B-ST-080	8	16	4	60	8	
PS2B-ST-090	9	18	4.5	75	10	
PS2B-ST-100	10	20	5	75	10	
PS2B-ST-110	11	22	5.5	75	12	
PS2B-ST-120	12	24	6	75	12	
PS2B-ST-130	13	26	6.5	100	14	
PS2B-ST-140	14	28	7	100	14	
PS2B-ST-150	15	30	7.5	100	16	
PS2B-ST-160	16	32	8	100	16	
PS2B-ST-170	17	34	8.5	100	20	
PS2B-ST-180	18	36	9	100	20	
PS2B-ST-190	19	38	9.5	100	20	
PS2B-ST-200	20	40	10	100	20	

# PS2B 2 刃球刀 加長型

## 2 Flutes Ball nose End Mills, Long Length

**K M P H** HRC 45B


R	公差 Tol
D<3	0~-0.01
D≥3	0~-0.015

單位unit (mm)

型號 - 外徑 Type No.	外徑 D	刃長 Lc	R 角 R	全長 L	柄徑 d	價格 Price
PS2B-LL-020	2	4	1	75	4	
PS2B-LL-030d3	3	6	1.5	75	3	
PS2B-LL-030	3	6	1.5	75	4	
PS2B-LL-040	4	8	2	75	4	
PS2B-LLL-040	4	8	2	100	4	
PS2B-LL-060	6	12	3	75	6	
PS2B-LLL-060	6	12	3	100	6	
PS2B-L-080	8	16	4	75	8	
PS2B-LL-080	8	16	4	100	8	
PS2B-LL-100	10	20	5	100	10	
PS2B-LLL-100	10	20	5	150	10	
PS2B-LL-120	12	24	6	100	12	
PS2B-LLL-120	12	24	6	150	12	
PS2B-LL-160	16	32	8	150	16	
PS2B-LL-200	20	40	10	150	20	

### Work Material

炭素鋼 CARBON STEELS 工具鋼 ALLOY STEELS	合金鋼 TOOL STEELS 預硬鋼 PREHARDENED STEELS	預硬鋼 PREHARDENED STEELS 淬火鋼 HARDENED STEELS					不銹鋼 STAINLESS STEELS	鑄鐵 CAST IRON 球墨鑄鐵 DUCTILE CAST IRON	銅合金 COPPER ALLOYS	鋁合金 ALUMINUM ALLOYS	鈦合金 TITANIUM ALLOYS	耐熱合金 HEAT RESISTANT ALLOYS
		~30HRC	~40HRC	~45HRC	~50HRC	~60HRC						
○	○	○	○			○	○	○		△	△	

○ 最適合加工 Most Suitable    ○ 適合加工 Suitable    △ 可加工 Machinable