



鎢鋼鑽絞刀系列

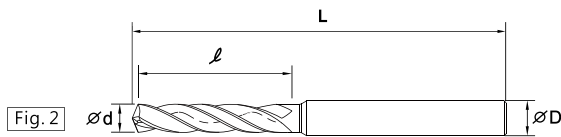
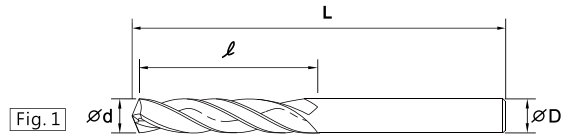
Carbide
Drill Reamer Series

鎢鋼鑽絞刀×3D Carbide Drill Reamer x3D

低碳素鋼 Low Carbon Steels	中碳素鋼 Medium Carbon Steels	高碳素鋼 High Carbon Steels	合金鋼 Alloy Steels	工具鋼 Tool Steels	調質鋼 Hardened Steels	淬火鋼 Quenched and Tempered Steels			鑄鋼 Cast Steels	鑄鐵 Cast Iron	黃銅 Brass	青銅 Bronze	紅銅 Copper	鋁合金 Aluminum Rolled	不銹鋼 Stainless Steels			鈦合金 Titanium Alloys	鎳基合金 Nickel Alloys	碳纖維 Carbon Fiber	玻璃纖維 Glass Fiber	
C0.25%以下	C0.25%~0.45%	C0.45%以上	SCM	SKD	HRC 20~30	HRC 30~40	HRC 40~50	HRC 50~60	SC	FC	FCD	BS	PB	CU	AL	300	400	600	TI			
◎	◎	◎	◎	○	◎	○	○		○	○	◎											

○ 適用 ◎ 專用

◆ 特性：刃刃設計可達定位功能，提升加工穩定度，在支撐性、真圓度方面皆有良好表現。



ASG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 l Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
ASG3D2A0020A	2.0	15	60	4	Fig. 2	●
ASG3D2A0210A	2.1			4	Fig. 2	●
ASG3D2A0220A	2.2			4	Fig. 2	●
ASG3D2A0230A	2.3			4	Fig. 2	●
ASG3D2A0240A	2.4			4	Fig. 2	●
ASG3D2A0250A	2.5	17		4	Fig. 2	●
ASG3D2A0255A	2.55			4	Fig. 2	●
ASG3D2A0260A	2.6			4	Fig. 2	●
ASG3D2A0265A	2.65			4	Fig. 2	●
ASG3D2A0270A	2.7			4	Fig. 2	●
ASG3D2A0275A	2.75	19		4	Fig. 2	●
ASG3D2A0280A	2.8			4	Fig. 2	●
ASG3D2A0285A	2.85			4	Fig. 2	●
ASG3D2A0290A	2.9			4	Fig. 2	●
ASG3D2A0295A	2.95			4	Fig. 2	●
ASG3D2A0030A	3.0	19	4	Fig. 2	●	
ASG3D2A3054A	3.05		4	Fig. 2	●	
ASG3D2A3104A	3.1		4	Fig. 2	●	
ASG3D2A3154A	3.15		4	Fig. 2	●	
ASG3D2A3204A	3.2		4	Fig. 2	●	
ASG3D2A3254A	3.25		4	Fig. 2	●	
ASG3D2A3304A	3.3		4	Fig. 2	●	
ASG3D2A3354A	3.35		4	Fig. 2	●	
ASG3D2A3404A	3.4		4	Fig. 2	●	
ASG3D2A3454A	3.45		4	Fig. 2	●	
ASG3D2A3504A	3.5	4	Fig. 2	●		

○：接單生產品 ●：在庫品 ▲：訂製品

鎢鋼鑽絞刀×3D

Carbide Drill Reamer x3D

ASG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
ASG3D2A3554A	3.55	22	65	4	Fig. 2	●
ASG3D2A3604A	3.6			4	Fig. 2	●
ASG3D2A3654A	3.65			4	Fig. 2	●
ASG3D2A3704A	3.7			4	Fig. 2	●
ASG3D2A3754A	3.75			4	Fig. 2	●
ASG3D2A3804A	3.8			4	Fig. 2	●
ASG3D2A3854A	3.85			4	Fig. 2	●
ASG3D2A3904A	3.9			4	Fig. 2	●
ASG3D2A3954A	3.95			4	Fig. 2	●
ASG3D2A4004A	4.0			4	Fig. 1	●
ASG3D2A3006A	3.0	17	60	6	Fig. 2	●
ASG3D2A0305A	3.05	19		6	Fig. 2	●
ASG3D2A0310A	3.1			6	Fig. 2	●
ASG3D2A0315A	3.15			6	Fig. 2	●
ASG3D2A0320A	3.2			6	Fig. 2	●
ASG3D2A0325A	3.25			6	Fig. 2	●
ASG3D2A0330A	3.3			6	Fig. 2	●
ASG3D2A0335A	3.35			6	Fig. 2	●
ASG3D2A0340A	3.4			6	Fig. 2	●
ASG3D2A0345A	3.45			6	Fig. 2	●
ASG3D2A0350A	3.5		6	Fig. 2	●	
ASG3D2A0355A	3.55	22	65	6	Fig. 2	●
ASG3D2A0360A	3.6			6	Fig. 2	●
ASG3D2A0365A	3.65			6	Fig. 2	●
ASG3D2A0370A	3.7			6	Fig. 2	●
ASG3D2A0375A	3.75			6	Fig. 2	●
ASG3D2A0380A	3.8			6	Fig. 2	●
ASG3D2A0385A	3.85			6	Fig. 2	●
ASG3D2A0390A	3.9			6	Fig. 2	●
ASG3D2A0395A	3.95			6	Fig. 2	●
ASG3D2A0040A	4.0			6	Fig. 2	●
ASG3D2A0405A	4.05	25	65	6	Fig. 2	●
ASG3D2A0410A	4.1			6	Fig. 2	●
ASG3D2A0415A	4.15			6	Fig. 2	●
ASG3D2A0420A	4.2			6	Fig. 2	●
ASG3D2A0425A	4.25			6	Fig. 2	●
ASG3D2A0430A	4.3			6	Fig. 2	●
ASG3D2A0435A	4.35			6	Fig. 2	●
ASG3D2A0440A	4.4			6	Fig. 2	●
ASG3D2A0445A	4.45			6	Fig. 2	●
ASG3D2A0450A	4.5			6	Fig. 2	●
ASG3D2A0455A	4.55	28	70	6	Fig. 2	●
ASG3D2A0460A	4.6			6	Fig. 2	●
ASG3D2A0465A	4.65			6	Fig. 2	●
ASG3D2A0470A	4.7			6	Fig. 2	●
ASG3D2A0475A	4.75			6	Fig. 2	●
ASG3D2A0480A	4.8			6	Fig. 2	●

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼鑽絞刀×3D

Carbide Drill Reamer x3D

ASG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
ASG3D2A0485A	4.85	28	70	6	Fig. 2	●		
ASG3D2A0490A	4.9			6	Fig. 2	●		
ASG3D2A0495A	4.95			6	Fig. 2	●		
ASG3D2A0050A	5.0			6	Fig. 2	●		
ASG3D2A0505A	5.05	30	75	6	Fig. 2	●		
ASG3D2A0510A	5.1			6	Fig. 2	●		
ASG3D2A0515A	5.15			6	Fig. 2	●		
ASG3D2A0520A	5.2			6	Fig. 2	●		
ASG3D2A0525A	5.25			6	Fig. 2	●		
ASG3D2A0530A	5.3			6	Fig. 2	●		
ASG3D2A0535A	5.35			6	Fig. 2	●		
ASG3D2A0540A	5.4			6	Fig. 2	●		
ASG3D2A0545A	5.45			6	Fig. 2	●		
ASG3D2A0550A	5.5			6	Fig. 2	●		
ASG3D2A0555A	5.55			32	75	6	Fig. 2	●
ASG3D2A0560A	5.6					6	Fig. 2	●
ASG3D2A0565A	5.65	6	Fig. 2			●		
ASG3D2A0570A	5.7	6	Fig. 2			●		
ASG3D2A0575A	5.75	6	Fig. 2			●		
ASG3D2A0580A	5.8	6	Fig. 2			●		
ASG3D2A0585A	5.85	6	Fig. 2			●		
ASG3D2A0590A	5.9	6	Fig. 2			●		
ASG3D2A0595A	5.95	6	Fig. 2			●		
ASG3D2A0060A	6.0	6	Fig. 1			●		
ASG3D2A0605A	6.05	35	85	8	Fig. 2	●		
ASG3D2A0610A	6.1			8	Fig. 2	●		
ASG3D2A0615A	6.15			8	Fig. 2	●		
ASG3D2A0620A	6.2			8	Fig. 2	●		
ASG3D2A0625A	6.25			8	Fig. 2	●		
ASG3D2A0630A	6.3			8	Fig. 2	●		
ASG3D2A0635A	6.35			8	Fig. 2	●		
ASG3D2A0640A	6.4			8	Fig. 2	●		
ASG3D2A0645A	6.45			8	Fig. 2	●		
ASG3D2A0650A	6.5			8	Fig. 2	●		
ASG3D2A0655A	6.55			37	85	8	Fig. 2	●
ASG3D2A0660A	6.6					8	Fig. 2	●
ASG3D2A0665A	6.65	8	Fig. 2			●		
ASG3D2A0670A	6.7	8	Fig. 2			●		
ASG3D2A0675A	6.75	8	Fig. 2			●		
ASG3D2A0680A	6.8	8	Fig. 2			●		
ASG3D2A0685A	6.85	8	Fig. 2			●		
ASG3D2A0690A	6.9	8	Fig. 2			●		
ASG3D2A0695A	6.95	8	Fig. 2			●		
ASG3D2A0070A	7.0	8	Fig. 2			●		
ASG3D2A0705A	7.05	39	90	8	Fig. 2	●		
ASG3D2A0710A	7.1			8	Fig. 2	●		
ASG3D2A0715A	7.15			8	Fig. 2	●		

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼鑽絞刀×3D

Carbide Drill Reamer x3D

ASG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
ASG3D2A0720A	7.2	39	90	8	Fig. 2	●		
ASG3D2A0725A	7.25			8	Fig. 2	●		
ASG3D2A0730A	7.3			8	Fig. 2	●		
ASG3D2A0735A	7.35			8	Fig. 2	●		
ASG3D2A0740A	7.4			8	Fig. 2	●		
ASG3D2A0745A	7.45			8	Fig. 2	●		
ASG3D2A0750A	7.5			8	Fig. 2	●		
ASG3D2A0755A	7.55	42		8	Fig. 2	●		
ASG3D2A0760A	7.6			8	Fig. 2	●		
ASG3D2A0765A	7.65			8	Fig. 2	●		
ASG3D2A0770A	7.7			8	Fig. 2	●		
ASG3D2A0775A	7.75			8	Fig. 2	●		
ASG3D2A0780A	7.8			8	Fig. 2	●		
ASG3D2A0785A	7.85			8	Fig. 2	●		
ASG3D2A0790A	7.9	45	8	Fig. 2	●			
ASG3D2A0795A	7.95		8	Fig. 2	●			
ASG3D2A0080A	8.0		8	Fig. 1	●			
ASG3D2A0805A	8.05		10	Fig. 2	○			
ASG3D2A0810A	8.1		10	Fig. 2	●			
ASG3D2A0815A	8.15		10	Fig. 2	○			
ASG3D2A0820A	8.2		10	Fig. 2	●			
ASG3D2A0825A	8.25		10	Fig. 2	○			
ASG3D2A0830A	8.3		10	Fig. 2	●			
ASG3D2A0835A	8.35		10	Fig. 2	○			
ASG3D2A0840A	8.4		10	Fig. 2	●			
ASG3D2A0845A	8.45		10	Fig. 2	○			
ASG3D2A0850A	8.5		95	10	Fig. 2	●		
ASG3D2A0855A	8.55			10	Fig. 2	○		
ASG3D2A0860A	8.6	10		Fig. 2	●			
ASG3D2A0865A	8.65	10		Fig. 2	○			
ASG3D2A0870A	8.7	10		Fig. 2	●			
ASG3D2A0875A	8.75	10		Fig. 2	○			
ASG3D2A0880A	8.8	47		10	Fig. 2	●		
ASG3D2A0885A	8.85			10	Fig. 2	○		
ASG3D2A0890A	8.9			10	Fig. 2	●		
ASG3D2A0895A	8.95			10	Fig. 2	○		
ASG3D2A0090A	9.0			10	Fig. 2	●		
ASG3D2A0905A	9.05			49	100	10	Fig. 2	○
ASG3D2A0910A	9.1					10	Fig. 2	●
ASG3D2A0915A	9.15	10				Fig. 2	○	
ASG3D2A0920A	9.2	10	Fig. 2			●		
ASG3D2A0925A	9.25	10	Fig. 2			○		
ASG3D2A0930A	9.3	10	Fig. 2			●		
ASG3D2A0935A	9.35	10	Fig. 2			○		
ASG3D2A0940A	9.4	10	Fig. 2			●		
ASG3D2A0945A	9.45	10	Fig. 2			○		
ASG3D2A0950A	9.5	10	Fig. 2			●		

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼鑽絞刀×3D

Carbide Drill Reamer x3D

ASG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 L Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
ASG3D2A0955A	9.55	52	100	10	Fig. 2	○
ASG3D2A0960A	9.6			●		
ASG3D2A0965A	9.65			○		
ASG3D2A0970A	9.7			●		
ASG3D2A0975A	9.75			○		
ASG3D2A0980A	9.8			●		
ASG3D2A0985A	9.85			○		
ASG3D2A0990A	9.9			●		
ASG3D2A0995A	9.95			○		
ASG3D2A0100A	10.0			●		
ASG3D2A1005A	10.05	54	105	12	Fig. 2	○
ASG3D2A1010A	10.1			●		
ASG3D2A1015A	10.15			○		
ASG3D2A1020A	10.2			●		
ASG3D2A1025A	10.25			○		
ASG3D2A1030A	10.3			●		
ASG3D2A1035A	10.35			○		
ASG3D2A1040A	10.4			●		
ASG3D2A1045A	10.45			○		
ASG3D2A1050A	10.5			●		
ASG3D2A1055A	10.55	56	110	12	Fig. 2	○
ASG3D2A1060A	10.6			●		
ASG3D2A1065A	10.65			○		
ASG3D2A1070A	10.7			●		
ASG3D2A1075A	10.75			○		
ASG3D2A1080A	10.8			●		
ASG3D2A1085A	10.85			○		
ASG3D2A1090A	10.9			●		
ASG3D2A1095A	10.95			○		
ASG3D2A1100A	11.0			●		
ASG3D2A1105A	11.05	58	110	12	Fig. 2	○
ASG3D2A1110A	11.1			●		
ASG3D2A1115A	11.15			○		
ASG3D2A1120A	11.2			●		
ASG3D2A1125A	11.25			○		
ASG3D2A1130A	11.3			●		
ASG3D2A1135A	11.35			○		
ASG3D2A1140A	11.4			●		
ASG3D2A1145A	11.45			○		
ASG3D2A1150A	11.5			●		
ASG3D2A1155A	11.55	60	110	12	Fig. 2	○
ASG3D2A1160A	11.6			●		
ASG3D2A1165A	11.65			○		
ASG3D2A1170A	11.7			●		
ASG3D2A1175A	11.75			○		
ASG3D2A1180A	11.8			●		
ASG3D2A1185A	11.85	○				

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼鑽絞刀×3D

Carbide Drill Reamer x3D

ASG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
ASG3D2A1190A	11.9	60	110	12	Fig. 2	●		
ASG3D2A1195A	11.95			12	Fig. 2	○		
ASG3D2A1200A	12.0			12	Fig. 1	●		
ASG3D2A1205A	12.05	63	115	13	Fig. 2	○		
ASG3D2A1210A	12.1			13	Fig. 2	●		
ASG3D2A1215A	12.15			13	Fig. 2	○		
ASG3D2A1220A	12.2			13	Fig. 2	●		
ASG3D2A1225A	12.25			13	Fig. 2	○		
ASG3D2A1230A	12.3			13	Fig. 2	●		
ASG3D2A1235A	12.35			13	Fig. 2	○		
ASG3D2A1240A	12.4			13	Fig. 2	●		
ASG3D2A1245A	12.45			13	Fig. 2	○		
ASG3D2A1250A	12.5			13	Fig. 2	●		
ASG3D2A1255A	12.55			65	115	13	Fig. 2	○
ASG3D2A1260A	12.6					13	Fig. 2	●
ASG3D2A1265A	12.65	13	Fig. 2			○		
ASG3D2A1270A	12.7	13	Fig. 2			●		
ASG3D2A1275A	12.75	13	Fig. 2			○		
ASG3D2A1280A	12.8	13	Fig. 2			●		
ASG3D2A1285A	12.85	13	Fig. 2			○		
ASG3D2A1290A	12.9	13	Fig. 2			●		
ASG3D2A1295A	12.95	13	Fig. 2			○		
ASG3D2A1300A	13.0	13	Fig. 1			●		
ASG3D2A1310A	13.1	68	125	14	Fig. 2	○		
ASG3D2A1320A	13.2			14	Fig. 2	○		
ASG3D2A1330A	13.3			14	Fig. 2	○		
ASG3D2A1340A	13.4			14	Fig. 2	○		
ASG3D2A1350A	13.5			14	Fig. 2	●		
ASG3D2A1360A	13.6			14	Fig. 2	○		
ASG3D2A1370A	13.7	70	125	14	Fig. 2	○		
ASG3D2A1380A	13.8			14	Fig. 2	○		
ASG3D2A1390A	13.9			14	Fig. 2	○		
ASG3D2A1400A	14.0			14	Fig. 1	●		
ASG3D2A1410A	14.1			14	Fig. 2	○		
ASG3D2A1420A	14.2	73	130	16	Fig. 2	○		
ASG3D2A1430A	14.3			16	Fig. 2	○		
ASG3D2A1440A	14.4			16	Fig. 2	○		
ASG3D2A1450A	14.5			16	Fig. 2	●		
ASG3D2A1460A	14.6			16	Fig. 2	○		
ASG3D2A1470A	14.7			16	Fig. 2	○		
ASG3D2A1480A	14.8			75	130	16	Fig. 2	○
ASG3D2A1490A	14.9	16	Fig. 2			○		
ASG3D2A1500A	15.0	16	Fig. 2			●		
ASG3D2A1510A	15.1	78	135	16	Fig. 2	○		
ASG3D2A1520A	15.2			16	Fig. 2	○		
ASG3D2A1530A	15.3			16	Fig. 2	○		
ASG3D2A1540A	15.4			16	Fig. 2	○		

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼鑽絞刀系列

鎢鋼鑽絞刀×3D

Carbide Drill Reamer x3D

ASG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
ASG3D2A1550A	15.5	78	135	16	Fig. 2	●
ASG3D2A1560A	15.6	80		16	Fig. 2	○
ASG3D2A1570A	15.7			16	Fig. 2	○
ASG3D2A1580A	15.8			16	Fig. 2	○
ASG3D2A1590A	15.9			16	Fig. 2	○
ASG3D2A1600A	16.0			16	Fig. 1	●

○: 接單生產品 ●: 在庫品 ▲: 訂製品

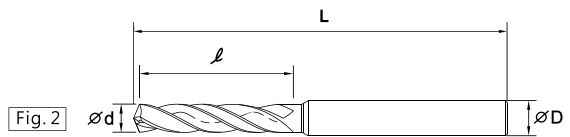
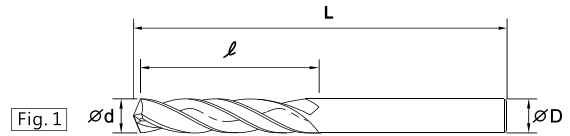
鎢鋼鑽絞刀×5D

Carbide Drill Reamer x5D

低碳素鋼 Low Carbon Steels	中碳素鋼 Medium Carbon Steels	高碳素鋼 High Carbon Steels	合金鋼 Alloy Steels	工具鋼 Tool Steels	調質鋼 Hardened Steels	淬火鋼 Quenched and Tempered Steels			鑄鋼 Cast Steels	鑄鐵 Cast Iron	黃銅 Brass	青銅 Bronze	紅銅 Copper	鋁合金 Aluminum Rolled	不銹鋼 Stainless Steels			鈦合金 Titanium Alloys	鎳基合金 Nickel Alloys	碳纖維 Carbon Fiber	玻璃纖維 Glass Fiber	
C0.25%以下	C0.25%~0.45%	C0.45%以上	SCM	SKD	HRC 20~30	HRC 30~40	HRC 40~50	HRC 50~60	SC	FC	FCD	BS	PB	CU	AL	300	400	600	TI			
◎	◎	◎	◎	○	◎	○	○		○	○	◎											

○適用 ◎專用

◆特性：刀刃設計可達定位功能，提升加工穩定度，在支撐性、真圓度方面皆有良好表現。



ASG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 l Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
ASG5D2B0020A	2.0	20	60	4	Fig. 2	●
ASG5D2B0210A	2.1			4	Fig. 2	●
ASG5D2B0220A	2.2			4	Fig. 2	●
ASG5D2B0230A	2.3			4	Fig. 2	●
ASG5D2B0240A	2.4			4	Fig. 2	●
ASG5D2B0250A	2.5	23	65	4	Fig. 2	●
ASG5D2B0255A	2.55			4	Fig. 2	●
ASG5D2B0260A	2.6			4	Fig. 2	●
ASG5D2B0265A	2.65			4	Fig. 2	●
ASG5D2B0270A	2.7			4	Fig. 2	●
ASG5D2B0275A	2.75			4	Fig. 2	●
ASG5D2B0280A	2.8			4	Fig. 2	●
ASG5D2B0285A	2.85	25	70	4	Fig. 2	●
ASG5D2B0290A	2.9			4	Fig. 2	●
ASG5D2B0295A	2.95			4	Fig. 2	●
ASG5D2B0030A	3.0			4	Fig. 2	●
ASG5D2B3054A	3.05			28	70	4
ASG5D2B3104A	3.1	4	Fig. 2			●
ASG5D2B3154A	3.15	4	Fig. 2			●
ASG5D2B3204A	3.2	4	Fig. 2			●
ASG5D2B3254A	3.25	4	Fig. 2			●
ASG5D2B3304A	3.3	4	Fig. 2			●
ASG5D2B3354A	3.35	4	Fig. 2			●
ASG5D2B3404A	3.4	30	70	4	Fig. 2	●
ASG5D2B3454A	3.45			4	Fig. 2	●
ASG5D2B3504A	3.5			4	Fig. 2	●

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Carbide Drill Reamer x5D

ASG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 L Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
ASG5D2B3554A	3.55	32	75	4	Fig. 2	●		
ASG5D2B3604A	3.6			4	Fig. 2	●		
ASG5D2B3654A	3.65			4	Fig. 2	●		
ASG5D2B3704A	3.7			4	Fig. 2	●		
ASG5D2B3754A	3.75			4	Fig. 2	●		
ASG5D2B3804A	3.8	34		4	Fig. 2	●		
ASG5D2B3854A	3.85			4	Fig. 2	●		
ASG5D2B3904A	3.9			4	Fig. 2	●		
ASG5D2B3954A	3.95			4	Fig. 2	●		
ASG5D2B4004A	4.0			4	Fig. 1	●		
ASG5D2B3006A	3.0	25	65	6	Fig. 2	●		
ASG5D2B0305A	3.05	28	70	6	Fig. 2	●		
ASG5D2B0310A	3.1			6	Fig. 2	●		
ASG5D2B0315A	3.15			6	Fig. 2	●		
ASG5D2B0320A	3.2			6	Fig. 2	●		
ASG5D2B0325A	3.25			6	Fig. 2	●		
ASG5D2B0330A	3.3			6	Fig. 2	●		
ASG5D2B0335A	3.35			6	Fig. 2	●		
ASG5D2B0340A	3.4			30	6	Fig. 2	●	
ASG5D2B0345A	3.45				6	Fig. 2	●	
ASG5D2B0350A	3.5				6	Fig. 2	●	
ASG5D2B0355A	3.55	32	6		Fig. 2	●		
ASG5D2B0360A	3.6		6		Fig. 2	●		
ASG5D2B0365A	3.65		6	Fig. 2	●			
ASG5D2B0370A	3.7		6	Fig. 2	●			
ASG5D2B0375A	3.75		6	Fig. 2	●			
ASG5D2B0380A	3.8		34	6	Fig. 2	●		
ASG5D2B0385A	3.85			6	Fig. 2	●		
ASG5D2B0390A	3.9			6	Fig. 2	●		
ASG5D2B0395A	3.95			6	Fig. 2	●		
ASG5D2B0040A	4.0			6	Fig. 2	●		
ASG5D2B0405A	4.05	35	75	6	Fig. 2	●		
ASG5D2B0410A	4.1			6	Fig. 2	●		
ASG5D2B0415A	4.15			6	Fig. 2	●		
ASG5D2B0420A	4.2			6	Fig. 2	●		
ASG5D2B0425A	4.25			6	Fig. 2	●		
ASG5D2B0430A	4.3			38	80	6	Fig. 2	●
ASG5D2B0435A	4.35					6	Fig. 2	●
ASG5D2B0440A	4.4					6	Fig. 2	●
ASG5D2B0445A	4.45					6	Fig. 2	●
ASG5D2B0450A	4.5					6	Fig. 2	●
ASG5D2B0455A	4.55	6	Fig. 2			●		
ASG5D2B0460A	4.6	6	Fig. 2			●		
ASG5D2B0465A	4.65	6	Fig. 2			●		
ASG5D2B0470A	4.7	6	Fig. 2			●		
ASG5D2B0475A	4.75	6	Fig. 2			●		
ASG5D2B0480A	4.8	6	Fig. 2	●				

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鎢鋼鑽絞刀×5D

Carbide Drill Reamer x5D

ASG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
ASG5D2B0485A	4.85	38	80	6	Fig. 2	●		
ASG5D2B0490A	4.9			6	Fig. 2	●		
ASG5D2B0495A	4.95			6	Fig. 2	●		
ASG5D2B0050A	5.0			6	Fig. 2	●		
ASG5D2B0505A	5.05	41	85	6	Fig. 2	●		
ASG5D2B0510A	5.1			6	Fig. 2	●		
ASG5D2B0515A	5.15			6	Fig. 2	●		
ASG5D2B0520A	5.2			6	Fig. 2	●		
ASG5D2B0525A	5.25			6	Fig. 2	●		
ASG5D2B0530A	5.3			6	Fig. 2	●		
ASG5D2B0535A	5.35			6	Fig. 2	●		
ASG5D2B0540A	5.4			6	Fig. 2	●		
ASG5D2B0545A	5.45			6	Fig. 2	●		
ASG5D2B0550A	5.5			6	Fig. 2	●		
ASG5D2B0555A	5.55			44	90	6	Fig. 2	●
ASG5D2B0560A	5.6	6	Fig. 2			●		
ASG5D2B0565A	5.65	6	Fig. 2			●		
ASG5D2B0570A	5.7	6	Fig. 2			●		
ASG5D2B0575A	5.75	6	Fig. 2			●		
ASG5D2B0580A	5.8	6	Fig. 2			●		
ASG5D2B0585A	5.85	6	Fig. 2			●		
ASG5D2B0590A	5.9	6	Fig. 2			●		
ASG5D2B0595A	5.95	6	Fig. 2			●		
ASG5D2B0060A	6.0	6	Fig. 1			●		
ASG5D2B0605A	6.05	48	90			8	Fig. 2	●
ASG5D2B0610A	6.1					8	Fig. 2	●
ASG5D2B0615A	6.15					8	Fig. 2	●
ASG5D2B0620A	6.2					8	Fig. 2	●
ASG5D2B0625A	6.25			8	Fig. 2	●		
ASG5D2B0630A	6.3			8	Fig. 2	●		
ASG5D2B0635A	6.35			8	Fig. 2	●		
ASG5D2B0640A	6.4			8	Fig. 2	●		
ASG5D2B0645A	6.45			8	Fig. 2	●		
ASG5D2B0650A	6.5			8	Fig. 2	●		
ASG5D2B0655A	6.55			51	100	8	Fig. 2	●
ASG5D2B0660A	6.6	8	Fig. 2			●		
ASG5D2B0665A	6.65	8	Fig. 2			●		
ASG5D2B0670A	6.7	8	Fig. 2			●		
ASG5D2B0675A	6.75	8	Fig. 2			●		
ASG5D2B0680A	6.8	53	100			8	Fig. 2	●
ASG5D2B0685A	6.85			8	Fig. 2	●		
ASG5D2B0690A	6.9			8	Fig. 2	●		
ASG5D2B0695A	6.95			8	Fig. 2	●		
ASG5D2B0070A	7.0			8	Fig. 2	●		
ASG5D2B0705A	7.05			55	100	8	Fig. 2	●
ASG5D2B0710A	7.1					8	Fig. 2	●
ASG5D2B0715A	7.15	8	Fig. 2			●		

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼鑽絞刀×5D

Carbide Drill Reamer x5D

ASG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
ASG5D2B0720A	7.2	55	100	8	Fig. 2	●
ASG5D2B0725A	7.25			8	Fig. 2	●
ASG5D2B0730A	7.3	57		8	Fig. 2	●
ASG5D2B0735A	7.35			8	Fig. 2	●
ASG5D2B0740A	7.4			8	Fig. 2	●
ASG5D2B0745A	7.45			8	Fig. 2	●
ASG5D2B0750A	7.5	59	8	Fig. 2	●	
ASG5D2B0755A	7.55		8	Fig. 2	●	
ASG5D2B0760A	7.6		8	Fig. 2	●	
ASG5D2B0765A	7.65		8	Fig. 2	●	
ASG5D2B0770A	7.7	61	105	8	Fig. 2	●
ASG5D2B0775A	7.75			8	Fig. 2	●
ASG5D2B0780A	7.8			8	Fig. 2	●
ASG5D2B0785A	7.85			8	Fig. 2	●
ASG5D2B0790A	7.9			8	Fig. 2	●
ASG5D2B0795A	7.95			8	Fig. 2	●
ASG5D2B0080A	8.0	63	110	8	Fig. 1	●
ASG5D2B0805A	8.05			10	Fig. 2	○
ASG5D2B0810A	8.1			10	Fig. 2	●
ASG5D2B0815A	8.15			10	Fig. 2	○
ASG5D2B0820A	8.2			10	Fig. 2	●
ASG5D2B0825A	8.25			65	10	Fig. 2
ASG5D2B0830A	8.3	10	Fig. 2		●	
ASG5D2B0835A	8.35	10	Fig. 2		○	
ASG5D2B0840A	8.4	10	Fig. 2		●	
ASG5D2B0845A	8.45	10	Fig. 2		○	
ASG5D2B0850A	8.5	10	Fig. 2		●	
ASG5D2B0855A	8.55	67	10	Fig. 2	○	
ASG5D2B0860A	8.6	67	115	10	Fig. 2	●
ASG5D2B0865A	8.65			10	Fig. 2	○
ASG5D2B0870A	8.7			10	Fig. 2	●
ASG5D2B0875A	8.75			10	Fig. 2	○
ASG5D2B0880A	8.8	69	10	Fig. 2	●	
ASG5D2B0885A	8.85		10	Fig. 2	○	
ASG5D2B0890A	8.9		10	Fig. 2	●	
ASG5D2B0895A	8.95		10	Fig. 2	○	
ASG5D2B0090A	9.0		10	Fig. 2	●	
ASG5D2B0905A	9.05		71	120	10	Fig. 2
ASG5D2B0910A	9.1	10			Fig. 2	●
ASG5D2B0915A	9.15	10			Fig. 2	○
ASG5D2B0920A	9.2	10			Fig. 2	●
ASG5D2B0925A	9.25	73	10	Fig. 2	○	
ASG5D2B0930A	9.3		10	Fig. 2	●	
ASG5D2B0935A	9.35		10	Fig. 2	○	
ASG5D2B0940A	9.4		10	Fig. 2	●	
ASG5D2B0945A	9.45		10	Fig. 2	○	
ASG5D2B0950A	9.5		10	Fig. 2	●	

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鎢鋼鑽絞刀×5D Carbide Drill Reamer x5D

ASG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
ASG5D2B0955A	9.55	75	125	10	Fig. 2	○
ASG5D2B0960A	9.6			●		
ASG5D2B0965A	9.65			○		
ASG5D2B0970A	9.7			●		
ASG5D2B0975A	9.75	77		10	Fig. 2	○
ASG5D2B0980A	9.8			●		
ASG5D2B0985A	9.85			○		
ASG5D2B0990A	9.9			●		
ASG5D2B0995A	9.95	79		10	Fig. 2	○
ASG5D2B0100A	10.0			●		
ASG5D2B1005A	10.05			○		
ASG5D2B1010A	10.1			●		
ASG5D2B1015A	10.15	81	12	Fig. 2	○	
ASG5D2B1020A	10.2		●			
ASG5D2B1025A	10.25		○			
ASG5D2B1030A	10.3		●			
ASG5D2B1035A	10.35	83	12	Fig. 2	○	
ASG5D2B1040A	10.4		●			
ASG5D2B1045A	10.45		○			
ASG5D2B1050A	10.5		●			
ASG5D2B1055A	10.55	85	12	Fig. 2	○	
ASG5D2B1060A	10.6		●			
ASG5D2B1065A	10.65		○			
ASG5D2B1070A	10.7		●			
ASG5D2B1075A	10.75	87	12	Fig. 2	○	
ASG5D2B1080A	10.8		●			
ASG5D2B1085A	10.85		○			
ASG5D2B1090A	10.9		●			
ASG5D2B1095A	10.95	89	12	Fig. 2	○	
ASG5D2B1100A	11.0		●			
ASG5D2B1105A	11.05		○			
ASG5D2B1110A	11.1		●			
ASG5D2B1115A	11.15	91	12	Fig. 2	○	
ASG5D2B1120A	11.2		●			
ASG5D2B1125A	11.25		○			
ASG5D2B1130A	11.3		●			
ASG5D2B1135A	11.35	93	12	Fig. 2	○	
ASG5D2B1140A	11.4		●			
ASG5D2B1145A	11.45		○			
ASG5D2B1150A	11.5		●			
ASG5D2B1155A	11.55	140	12	Fig. 2	○	
ASG5D2B1160A	11.6		●			
ASG5D2B1165A	11.65		○			
ASG5D2B1170A	11.7		●			
ASG5D2B1175A	11.75	93	12	Fig. 2	○	
ASG5D2B1180A	11.8		●			
ASG5D2B1185A	11.85		○			

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鎢鋼鑽絞刀×5D

Carbide Drill Reamer x5D

ASG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
ASG5D2B1190A	11.9	93	140	12	Fig. 2	●
ASG5D2B1195A	11.95			12	Fig. 2	○
ASG5D2B1200A	12.0			12	Fig. 1	●
ASG5D2B1205A	12.05	95		13	Fig. 2	○
ASG5D2B1210A	12.1			13	Fig. 2	●
ASG5D2B1215A	12.15			13	Fig. 2	○
ASG5D2B1220A	12.2		13	Fig. 2	●	
ASG5D2B1225A	12.25	97	145	13	Fig. 2	○
ASG5D2B1230A	12.3			13	Fig. 2	●
ASG5D2B1235A	12.35			13	Fig. 2	○
ASG5D2B1240A	12.4			13	Fig. 2	●
ASG5D2B1245A	12.45			13	Fig. 2	○
ASG5D2B1250A	12.5			13	Fig. 2	●
ASG5D2B1255A	12.55	99	150	13	Fig. 2	○
ASG5D2B1260A	12.6			13	Fig. 2	●
ASG5D2B1265A	12.65			13	Fig. 2	○
ASG5D2B1270A	12.7			13	Fig. 2	●
ASG5D2B1275A	12.75			101	155	13
ASG5D2B1280A	12.8	13	Fig. 2			●
ASG5D2B1285A	12.85	13	Fig. 2			○
ASG5D2B1290A	12.9	13	Fig. 2			●
ASG5D2B1295A	12.95	13	Fig. 2			○
ASG5D2B1300A	13.0	13	Fig. 1			●
ASG5D2B1310A	13.1	103	160	14	Fig. 2	○
ASG5D2B1320A	13.2			14	Fig. 2	○
ASG5D2B1330A	13.3	105	165	14	Fig. 2	○
ASG5D2B1340A	13.4			14	Fig. 2	○
ASG5D2B1350A	13.5			14	Fig. 2	●
ASG5D2B1360A	13.6	107	170	14	Fig. 2	○
ASG5D2B1370A	13.7			14	Fig. 2	○
ASG5D2B1380A	13.8	109	175	14	Fig. 2	○
ASG5D2B1390A	13.9			14	Fig. 2	○
ASG5D2B1400A	14.0			14	Fig. 1	●
ASG5D2B1410A	14.1	111	165	16	Fig. 2	○
ASG5D2B1420A	14.2			16	Fig. 2	○
ASG5D2B1430A	14.3	113	170	16	Fig. 2	○
ASG5D2B1440A	14.4			16	Fig. 2	○
ASG5D2B1450A	14.5			16	Fig. 2	●
ASG5D2B1460A	14.6	115	175	16	Fig. 2	○
ASG5D2B1470A	14.7			16	Fig. 2	○
ASG5D2B1480A	14.8	117	180	16	Fig. 2	○
ASG5D2B1490A	14.9			16	Fig. 2	○
ASG5D2B1500A	15.0			16	Fig. 2	●
ASG5D2B1510A	15.1	119	185	16	Fig. 2	○
ASG5D2B1520A	15.2			16	Fig. 2	○
ASG5D2B1530A	15.3	121	190	16	Fig. 2	○
ASG5D2B1540A	15.4			16	Fig. 2	○

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鎢鋼鑽絞刀×5D
Carbide Drill Reamer x5D

ASG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫	
ASG5D2B1550A	15.5	121	175	16	Fig. 2	●	
ASG5D2B1560A	15.6	123		16	Fig. 2	○	
ASG5D2B1570A	15.7			16	Fig. 2	○	
ASG5D2B1580A	15.8	125	180	16	Fig. 2	○	
ASG5D2B1590A	15.9			16	Fig. 2	○	
ASG5D2B1600A	16.0				16	Fig. 1	●

○: 接單生產品 ●: 在庫品 ▲: 訂製品

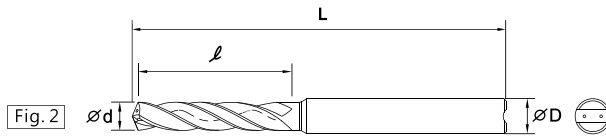
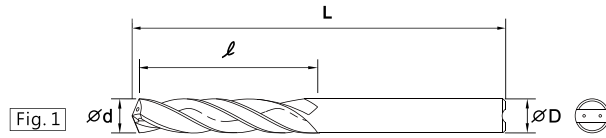
鎢鋼油孔鑽絞刀×3D

Carbide Drill Reamer With Internal Coolant Holes x3D

低碳素鋼 Low Carbon Steels	中碳素鋼 Medium Carbon Steels	高碳素鋼 High Carbon Steels	合金鋼 Alloy Steels	工具鋼 Tool Steels	調質鋼 Hardened Steels	淬火鋼 Quenched and Tempered Steels			鑄鋼 Cast Steels	鑄鐵 Cast Iron	黃銅 Brass	青銅 Bronze	紅銅 Copper	鋁合金 Aluminum Rolled	不銹鋼 Stainless Steels			鈦合金 Titanium Alloys	鎳基合金 Nickel Alloys	碳纖維 Carbon Fiber	玻璃纖維 Glass Fiber	
C0.25%以下	C0.25%~0.45%	C0.45%以上	SCM	SKD	HRC 20~30	HRC 30~40	HRC 40~50	HRC 50~60	SC	FC	FCD	BS	PB	CU	AL	300	400	600	TI			
◎	◎	◎	◎	○	◎	◎	○		◎	◎	◎				○	○	○	○	○	○		

○ 適用 ◎ 專用

◆ 特性：搭配中心出水孔大小，兼具剛性與潤滑的效果。



AHG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 l Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
AHG3D2A0020A	2.0	15	60	4	Fig. 2	●
AHG3D2A0210A	2.1			4	Fig. 2	●
AHG3D2A0220A	2.2			4	Fig. 2	●
AHG3D2A0230A	2.3			4	Fig. 2	●
AHG3D2A0240A	2.4			4	Fig. 2	●
AHG3D2A0250A	2.5	17		4	Fig. 2	●
AHG3D2A0255A	2.55			4	Fig. 2	●
AHG3D2A0260A	2.6			4	Fig. 2	●
AHG3D2A0265A	2.65			4	Fig. 2	●
AHG3D2A0270A	2.7			4	Fig. 2	●
AHG3D2A0275A	2.75	19		4	Fig. 2	●
AHG3D2A0280A	2.8			4	Fig. 2	●
AHG3D2A0285A	2.85			4	Fig. 2	●
AHG3D2A0290A	2.9			4	Fig. 2	●
AHG3D2A0295A	2.95			4	Fig. 2	●
AHG3D2A0030A	3.0	19	4	Fig. 2	●	
AHG3D2A3054A	3.05		4	Fig. 2	●	
AHG3D2A3104A	3.1		4	Fig. 2	●	
AHG3D2A3154A	3.15		4	Fig. 2	●	
AHG3D2A3204A	3.2		4	Fig. 2	●	
AHG3D2A3254A	3.25		4	Fig. 2	●	
AHG3D2A3304A	3.3		4	Fig. 2	●	
AHG3D2A3354A	3.35		4	Fig. 2	●	
AHG3D2A3404A	3.4		4	Fig. 2	●	
AHG3D2A3454A	3.45		4	Fig. 2	●	
AHG3D2A3504A	3.5	4	Fig. 2	●		

○：接單生產品 ●：在庫品 ▲：訂製品

鎢鋼油孔鑽絞刀×3D

Carbide Drill Reamer With Internal Coolant Holes x3D

AHG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
AHG3D2A3554A	3.55	22	65	4	Fig. 2	●
AHG3D2A3604A	3.6			4	Fig. 2	●
AHG3D2A3654A	3.65			4	Fig. 2	●
AHG3D2A3704A	3.7			4	Fig. 2	●
AHG3D2A3754A	3.75			4	Fig. 2	●
AHG3D2A3804A	3.8			4	Fig. 2	●
AHG3D2A3854A	3.85			4	Fig. 2	●
AHG3D2A3904A	3.9			4	Fig. 2	●
AHG3D2A3954A	3.95			4	Fig. 2	●
AHG3D2A4004A	4.0			4	Fig. 1	●
AHG3D2A3006A	3.0	17	60	6	Fig. 2	●
AHG3D2A0305A	3.05	19		6	Fig. 2	●
AHG3D2A0310A	3.1			6	Fig. 2	●
AHG3D2A0315A	3.15			6	Fig. 2	●
AHG3D2A0320A	3.2			6	Fig. 2	●
AHG3D2A0325A	3.25			6	Fig. 2	●
AHG3D2A0330A	3.3			6	Fig. 2	●
AHG3D2A0335A	3.35			6	Fig. 2	●
AHG3D2A0340A	3.4			6	Fig. 2	●
AHG3D2A0345A	3.45			6	Fig. 2	●
AHG3D2A0350A	3.5		6	Fig. 2	●	
AHG3D2A0355A	3.55	22	65	6	Fig. 2	●
AHG3D2A0360A	3.6			6	Fig. 2	●
AHG3D2A0365A	3.65			6	Fig. 2	●
AHG3D2A0370A	3.7			6	Fig. 2	●
AHG3D2A0375A	3.75			6	Fig. 2	●
AHG3D2A0380A	3.8			6	Fig. 2	●
AHG3D2A0385A	3.85			6	Fig. 2	●
AHG3D2A0390A	3.9			6	Fig. 2	●
AHG3D2A0395A	3.95			6	Fig. 2	●
AHG3D2A0040A	4.0			6	Fig. 2	●
AHG3D2A0405A	4.05	25	65	6	Fig. 2	●
AHG3D2A0410A	4.1			6	Fig. 2	●
AHG3D2A0415A	4.15			6	Fig. 2	●
AHG3D2A0420A	4.2			6	Fig. 2	●
AHG3D2A0425A	4.25			6	Fig. 2	●
AHG3D2A0430A	4.3			6	Fig. 2	●
AHG3D2A0435A	4.35			6	Fig. 2	●
AHG3D2A0440A	4.4			6	Fig. 2	●
AHG3D2A0445A	4.45			6	Fig. 2	●
AHG3D2A0450A	4.5			6	Fig. 2	●
AHG3D2A0455A	4.55	28	70	6	Fig. 2	●
AHG3D2A0460A	4.6			6	Fig. 2	●
AHG3D2A0465A	4.65			6	Fig. 2	●
AHG3D2A0470A	4.7			6	Fig. 2	●
AHG3D2A0475A	4.75			6	Fig. 2	●
AHG3D2A0480A	4.8			6	Fig. 2	●

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼鑽絞刀系列

鎢鋼油孔鑽絞刀×3D

Carbide Drill Reamer With Internal Coolant Holes x3D

AHG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 L Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
AHG3D2A0485A	4.85	28	70	6	Fig. 2	●		
AHG3D2A0490A	4.9			6	Fig. 2	●		
AHG3D2A0495A	4.95			6	Fig. 2	●		
AHG3D2A0050A	5.0			6	Fig. 2	●		
AHG3D2A0505A	5.05	30	75	6	Fig. 2	●		
AHG3D2A0510A	5.1			6	Fig. 2	●		
AHG3D2A0515A	5.15			6	Fig. 2	●		
AHG3D2A0520A	5.2			6	Fig. 2	●		
AHG3D2A0525A	5.25			6	Fig. 2	●		
AHG3D2A0530A	5.3			6	Fig. 2	●		
AHG3D2A0535A	5.35			6	Fig. 2	●		
AHG3D2A0540A	5.4			6	Fig. 2	●		
AHG3D2A0545A	5.45			6	Fig. 2	●		
AHG3D2A0550A	5.5			6	Fig. 2	●		
AHG3D2A0555A	5.55			32	75	6	Fig. 2	●
AHG3D2A0560A	5.6					6	Fig. 2	●
AHG3D2A0565A	5.65	6	Fig. 2			●		
AHG3D2A0570A	5.7	6	Fig. 2			●		
AHG3D2A0575A	5.75	6	Fig. 2			●		
AHG3D2A0580A	5.8	6	Fig. 2			●		
AHG3D2A0585A	5.85	6	Fig. 2			●		
AHG3D2A0590A	5.9	6	Fig. 2			●		
AHG3D2A0595A	5.95	6	Fig. 2			●		
AHG3D2A0060A	6.0	6	Fig. 1			●		
AHG3D2A0605A	6.05	35	85	8	Fig. 2	●		
AHG3D2A0610A	6.1			8	Fig. 2	●		
AHG3D2A0615A	6.15			8	Fig. 2	●		
AHG3D2A0620A	6.2			8	Fig. 2	●		
AHG3D2A0625A	6.25			8	Fig. 2	●		
AHG3D2A0630A	6.3			8	Fig. 2	●		
AHG3D2A0635A	6.35			8	Fig. 2	●		
AHG3D2A0640A	6.4			8	Fig. 2	●		
AHG3D2A0645A	6.45			8	Fig. 2	●		
AHG3D2A0650A	6.5			8	Fig. 2	●		
AHG3D2A0655A	6.55			37	85	8	Fig. 2	●
AHG3D2A0660A	6.6					8	Fig. 2	●
AHG3D2A0665A	6.65	8	Fig. 2			●		
AHG3D2A0670A	6.7	8	Fig. 2			●		
AHG3D2A0675A	6.75	8	Fig. 2			●		
AHG3D2A0680A	6.8	8	Fig. 2			●		
AHG3D2A0685A	6.85	8	Fig. 2			●		
AHG3D2A0690A	6.9	8	Fig. 2			●		
AHG3D2A0695A	6.95	8	Fig. 2			●		
AHG3D2A0070A	7.0	8	Fig. 2			●		
AHG3D2A0705A	7.05	39	90	8	Fig. 2	●		
AHG3D2A0710A	7.1			8	Fig. 2	●		
AHG3D2A0715A	7.15			8	Fig. 2	●		

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼油孔鑽絞刀×3D

Carbide Drill Reamer With Internal Coolant Holes x3D

AHG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
AHG3D2A0720A	7.2	39	90	8	Fig. 2	●		
AHG3D2A0725A	7.25			8	Fig. 2	●		
AHG3D2A0730A	7.3			8	Fig. 2	●		
AHG3D2A0735A	7.35			8	Fig. 2	●		
AHG3D2A0740A	7.4			8	Fig. 2	●		
AHG3D2A0745A	7.45			8	Fig. 2	●		
AHG3D2A0750A	7.5			8	Fig. 2	●		
AHG3D2A0755A	7.55	42	90	8	Fig. 2	●		
AHG3D2A0760A	7.6			8	Fig. 2	●		
AHG3D2A0765A	7.65			8	Fig. 2	●		
AHG3D2A0770A	7.7			8	Fig. 2	●		
AHG3D2A0775A	7.75			8	Fig. 2	●		
AHG3D2A0780A	7.8			8	Fig. 2	●		
AHG3D2A0785A	7.85			8	Fig. 2	●		
AHG3D2A0790A	7.9			8	Fig. 2	●		
AHG3D2A0795A	7.95			8	Fig. 2	●		
AHG3D2A0080A	8.0			8	Fig. 1	●		
AHG3D2A0805A	8.05			45	95	10	Fig. 2	○
AHG3D2A0810A	8.1					10	Fig. 2	●
AHG3D2A0815A	8.15	10	Fig. 2			○		
AHG3D2A0820A	8.2	10	Fig. 2			●		
AHG3D2A0825A	8.25	10	Fig. 2			○		
AHG3D2A0830A	8.3	10	Fig. 2			●		
AHG3D2A0835A	8.35	10	Fig. 2			○		
AHG3D2A0840A	8.4	10	Fig. 2			●		
AHG3D2A0845A	8.45	10	Fig. 2			○		
AHG3D2A0850A	8.5	10	Fig. 2			●		
AHG3D2A0855A	8.55	10	Fig. 2			○		
AHG3D2A0860A	8.6	47	95			10	Fig. 2	●
AHG3D2A0865A	8.65					10	Fig. 2	○
AHG3D2A0870A	8.7					10	Fig. 2	●
AHG3D2A0875A	8.75					10	Fig. 2	○
AHG3D2A0880A	8.8			10	Fig. 2	●		
AHG3D2A0885A	8.85			10	Fig. 2	○		
AHG3D2A0890A	8.9			10	Fig. 2	●		
AHG3D2A0895A	8.95			10	Fig. 2	○		
AHG3D2A0090A	9.0			10	Fig. 2	●		
AHG3D2A0905A	9.05			49	100	10	Fig. 2	○
AHG3D2A0910A	9.1	10	Fig. 2			●		
AHG3D2A0915A	9.15	10	Fig. 2			○		
AHG3D2A0920A	9.2	10	Fig. 2			●		
AHG3D2A0925A	9.25	10	Fig. 2			○		
AHG3D2A0930A	9.3	10	Fig. 2			●		
AHG3D2A0935A	9.35	10	Fig. 2			○		
AHG3D2A0940A	9.4	10	Fig. 2			●		
AHG3D2A0945A	9.45	10	Fig. 2			○		
AHG3D2A0950A	9.5	10	Fig. 2			●		

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鎢鋼鑽絞刀系列

鎢鋼油孔鑽絞刀×3D

Carbide Drill Reamer With Internal Coolant Holes x3D

AHG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
AHG3D2A0955A	9.55	52	100	10	Fig. 2	○		
AHG3D2A0960A	9.6			●				
AHG3D2A0965A	9.65			○				
AHG3D2A0970A	9.7			●				
AHG3D2A0975A	9.75			○				
AHG3D2A0980A	9.8			●				
AHG3D2A0985A	9.85			○				
AHG3D2A0990A	9.9			●				
AHG3D2A0995A	9.95			○				
AHG3D2A0100A	10.0			●				
AHG3D2A1005A	10.05			54	105	12	Fig. 2	○
AHG3D2A1010A	10.1	●						
AHG3D2A1015A	10.15	○						
AHG3D2A1020A	10.2	●						
AHG3D2A1025A	10.25	○						
AHG3D2A1030A	10.3	●						
AHG3D2A1035A	10.35	○						
AHG3D2A1040A	10.4	●						
AHG3D2A1045A	10.45	○						
AHG3D2A1050A	10.5	●						
AHG3D2A1055A	10.55	56	105			12	Fig. 2	○
AHG3D2A1060A	10.6					●		
AHG3D2A1065A	10.65					○		
AHG3D2A1070A	10.7					●		
AHG3D2A1075A	10.75					○		
AHG3D2A1080A	10.8					●		
AHG3D2A1085A	10.85					○		
AHG3D2A1090A	10.9					●		
AHG3D2A1095A	10.95			○				
AHG3D2A1100A	11.0			●				
AHG3D2A1105A	11.05			58	110	12	Fig. 2	○
AHG3D2A1110A	11.1	●						
AHG3D2A1115A	11.15	○						
AHG3D2A1120A	11.2	●						
AHG3D2A1125A	11.25	○						
AHG3D2A1130A	11.3	●						
AHG3D2A1135A	11.35	○						
AHG3D2A1140A	11.4	●						
AHG3D2A1145A	11.45	○						
AHG3D2A1150A	11.5	●						
AHG3D2A1155A	11.55	60	110			12	Fig. 2	○
AHG3D2A1160A	11.6					●		
AHG3D2A1165A	11.65					○		
AHG3D2A1170A	11.7					●		
AHG3D2A1175A	11.75					○		
AHG3D2A1180A	11.8					●		
AHG3D2A1185A	11.85					○		

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼油孔鑽絞刀×3D

Carbide Drill Reamer With Internal Coolant Holes x3D

AHG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
AHG3D2A1190A	11.9	60	110	12	Fig. 2	●		
AHG3D2A1195A	11.95			12	Fig. 2	○		
AHG3D2A1200A	12.0			12	Fig. 1	●		
AHG3D2A1205A	12.05	63	115	13	Fig. 2	○		
AHG3D2A1210A	12.1			13	Fig. 2	●		
AHG3D2A1215A	12.15			13	Fig. 2	○		
AHG3D2A1220A	12.2			13	Fig. 2	●		
AHG3D2A1225A	12.25			13	Fig. 2	○		
AHG3D2A1230A	12.3			13	Fig. 2	●		
AHG3D2A1235A	12.35			13	Fig. 2	○		
AHG3D2A1240A	12.4			13	Fig. 2	●		
AHG3D2A1245A	12.45			13	Fig. 2	○		
AHG3D2A1250A	12.5			13	Fig. 2	●		
AHG3D2A1255A	12.55			65	115	13	Fig. 2	○
AHG3D2A1260A	12.6					13	Fig. 2	●
AHG3D2A1265A	12.65	13	Fig. 2			○		
AHG3D2A1270A	12.7	13	Fig. 2			●		
AHG3D2A1275A	12.75	13	Fig. 2			○		
AHG3D2A1280A	12.8	13	Fig. 2			●		
AHG3D2A1285A	12.85	13	Fig. 2			○		
AHG3D2A1290A	12.9	13	Fig. 2			●		
AHG3D2A1295A	12.95	13	Fig. 2			○		
AHG3D2A1300A	13.0	13	Fig. 1			●		
AHG3D2A1310A	13.1	68	125	14	Fig. 2	○		
AHG3D2A1320A	13.2			14	Fig. 2	○		
AHG3D2A1330A	13.3			14	Fig. 2	○		
AHG3D2A1340A	13.4			14	Fig. 2	○		
AHG3D2A1350A	13.5			14	Fig. 2	●		
AHG3D2A1360A	13.6			70	125	14	Fig. 2	○
AHG3D2A1370A	13.7					14	Fig. 2	○
AHG3D2A1380A	13.8					14	Fig. 2	○
AHG3D2A1390A	13.9	14	Fig. 2			○		
AHG3D2A1400A	14.0	73	130	14	Fig. 1	●		
AHG3D2A1410A	14.1			75	130	16	Fig. 2	○
AHG3D2A1420A	14.2					16	Fig. 2	○
AHG3D2A1430A	14.3					16	Fig. 2	○
AHG3D2A1440A	14.4					16	Fig. 2	○
AHG3D2A1450A	14.5					16	Fig. 2	●
AHG3D2A1460A	14.6					75	130	16
AHG3D2A1470A	14.7			16	Fig. 2			○
AHG3D2A1480A	14.8			16	Fig. 2			○
AHG3D2A1490A	14.9			16	Fig. 2			○
AHG3D2A1500A	15.0	78	135	16	Fig. 2	●		
AHG3D2A1510A	15.1			78	135	16	Fig. 2	○
AHG3D2A1520A	15.2					16	Fig. 2	○
AHG3D2A1530A	15.3					16	Fig. 2	○
AHG3D2A1540A	15.4					16	Fig. 2	○

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼油孔鑽絞刀×3D

Carbide Drill Reamer With Internal Coolant Holes x3D

AHG3D2A

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
AHG3D2A1550A	15.5	78	135	16	Fig. 2	●
AHG3D2A1560A	15.6	80		16	Fig. 2	○
AHG3D2A1570A	15.7			16	Fig. 2	○
AHG3D2A1580A	15.8			16	Fig. 2	○
AHG3D2A1590A	15.9			16	Fig. 2	○
AHG3D2A1600A	16.0			16	Fig. 1	●

○: 接單生產品 ●: 在庫品 ▲: 訂製品

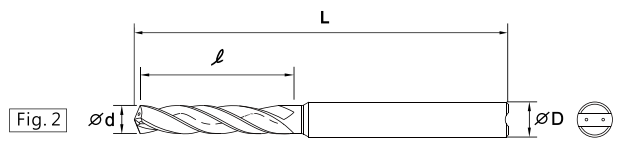
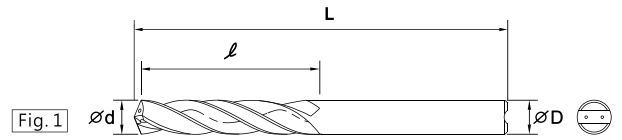
鎢鋼油孔鑽絞刀×5D

Carbide Drill Reamer With Internal Coolant Holes x5D

低碳素鋼 Low Carbon Steels	中碳素鋼 Medium Carbon Steels	高碳素鋼 High Carbon Steels	合金鋼 Alloy Steels	工具鋼 Tool Steels	調質鋼 Hardened Steels	淬火鋼 Quenched and Tempered Steels			鑄鋼 Cast Steels	鑄鐵 Cast Iron	黃銅 Brass	青銅 Bronze	紅銅 Copper	鋁合金 Aluminum Rolled	不銹鋼 Stainless Steels			鈦合金 Titanium Alloys	鎳基合金 Nickel Alloys	碳纖維 Carbon Fiber	玻璃纖維 Glass Fiber	
C0.25%以下	C0.25%~0.45%	C0.45%以上	SCM	SKD	HRC 20~30	HRC 30~40	HRC 40~50	HRC 50~60	SC	FC	FCD	BS	PB	CU	AL	300	400	600	TI			
◎	◎	◎	◎	○	◎	◎	○		◎	◎	◎				○	○	○	○	○	○		

○適用 ◎專用

◆特性：搭配中心出水孔大小，兼具剛性與潤滑的效果。



AHG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 l Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
AHG5D2B0020A	2.0	20	60	4	Fig. 2	●
AHG5D2B0210A	2.1			4	Fig. 2	●
AHG5D2B0220A	2.2			4	Fig. 2	●
AHG5D2B0230A	2.3			4	Fig. 2	●
AHG5D2B0240A	2.4			4	Fig. 2	●
AHG5D2B0250A	2.5	23	65	4	Fig. 2	●
AHG5D2B0255A	2.55			4	Fig. 2	●
AHG5D2B0260A	2.6			4	Fig. 2	●
AHG5D2B0265A	2.65			4	Fig. 2	●
AHG5D2B0270A	2.7			4	Fig. 2	●
AHG5D2B0275A	2.75			4	Fig. 2	●
AHG5D2B0280A	2.8			4	Fig. 2	●
AHG5D2B0285A	2.85			4	Fig. 2	●
AHG5D2B0290A	2.9	25	70	4	Fig. 2	●
AHG5D2B0295A	2.95			4	Fig. 2	●
AHG5D2B0030A	3.0			4	Fig. 2	●
AHG5D2B3054A	3.05	28		4	Fig. 2	●
AHG5D2B3104A	3.1			4	Fig. 2	●
AHG5D2B3154A	3.15			4	Fig. 2	●
AHG5D2B3204A	3.2			4	Fig. 2	●
AHG5D2B3254A	3.25			4	Fig. 2	●
AHG5D2B3304A	3.3			4	Fig. 2	●
AHG5D2B3354A	3.35			4	Fig. 2	●
AHG5D2B3404A	3.4	30	4	Fig. 2	●	
AHG5D2B3454A	3.45		4	Fig. 2	●	
AHG5D2B3504A	3.5		4	Fig. 2	●	

○：接單生產品 ●：在庫品 ▲：訂製品

鎢鋼油孔鑽絞刀×5D

Carbide Drill Reamer With Internal Coolant Holes x5D

AHG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 L Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
AHG5D2B3554A	3.55	32	75	4	Fig. 2	●		
AHG5D2B3604A	3.6			4	Fig. 2	●		
AHG5D2B3654A	3.65			4	Fig. 2	●		
AHG5D2B3704A	3.7			4	Fig. 2	●		
AHG5D2B3754A	3.75			4	Fig. 2	●		
AHG5D2B3804A	3.8	34		4	Fig. 2	●		
AHG5D2B3854A	3.85			4	Fig. 2	●		
AHG5D2B3904A	3.9			4	Fig. 2	●		
AHG5D2B3954A	3.95			4	Fig. 2	●		
AHG5D2B4004A	4.0			4	Fig. 1	●		
AHG5D2B3006A	3.0	25	65	6	Fig. 2	●		
AHG5D2B0305A	3.05	28	70	6	Fig. 2	●		
AHG5D2B0310A	3.1			6	Fig. 2	●		
AHG5D2B0315A	3.15			6	Fig. 2	●		
AHG5D2B0320A	3.2			6	Fig. 2	●		
AHG5D2B0325A	3.25			6	Fig. 2	●		
AHG5D2B0330A	3.3			6	Fig. 2	●		
AHG5D2B0335A	3.35			6	Fig. 2	●		
AHG5D2B0340A	3.4			30	6	Fig. 2	●	
AHG5D2B0345A	3.45				6	Fig. 2	●	
AHG5D2B0350A	3.5				6	Fig. 2	●	
AHG5D2B0355A	3.55	32	6		Fig. 2	●		
AHG5D2B0360A	3.6		6		Fig. 2	●		
AHG5D2B0365A	3.65		6	Fig. 2	●			
AHG5D2B0370A	3.7		6	Fig. 2	●			
AHG5D2B0375A	3.75		6	Fig. 2	●			
AHG5D2B0380A	3.8		34	6	Fig. 2	●		
AHG5D2B0385A	3.85			6	Fig. 2	●		
AHG5D2B0390A	3.9			6	Fig. 2	●		
AHG5D2B0395A	3.95			6	Fig. 2	●		
AHG5D2B0040A	4.0			6	Fig. 2	●		
AHG5D2B0405A	4.05	35	75	6	Fig. 2	●		
AHG5D2B0410A	4.1			6	Fig. 2	●		
AHG5D2B0415A	4.15			6	Fig. 2	●		
AHG5D2B0420A	4.2			6	Fig. 2	●		
AHG5D2B0425A	4.25			6	Fig. 2	●		
AHG5D2B0430A	4.3			38	80	6	Fig. 2	●
AHG5D2B0435A	4.35					6	Fig. 2	●
AHG5D2B0440A	4.4					6	Fig. 2	●
AHG5D2B0445A	4.45					6	Fig. 2	●
AHG5D2B0450A	4.5					6	Fig. 2	●
AHG5D2B0455A	4.55	6	Fig. 2			●		
AHG5D2B0460A	4.6	6	Fig. 2			●		
AHG5D2B0465A	4.65	6	Fig. 2			●		
AHG5D2B0470A	4.7	6	Fig. 2			●		
AHG5D2B0475A	4.75	6	Fig. 2			●		
AHG5D2B0480A	4.8	6	Fig. 2	●				

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼油孔鑽絞刀×5D

Carbide Drill Reamer With Internal Coolant Holes x5D

AHG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 L Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫		
AHG5D2B0485A	4.85	38	80	6	Fig. 2	●		
AHG5D2B0490A	4.9			6	Fig. 2	●		
AHG5D2B0495A	4.95			6	Fig. 2	●		
AHG5D2B0050A	5.0			6	Fig. 2	●		
AHG5D2B0505A	5.05	41	85	6	Fig. 2	●		
AHG5D2B0510A	5.1			6	Fig. 2	●		
AHG5D2B0515A	5.15			6	Fig. 2	●		
AHG5D2B0520A	5.2			6	Fig. 2	●		
AHG5D2B0525A	5.25			6	Fig. 2	●		
AHG5D2B0530A	5.3			6	Fig. 2	●		
AHG5D2B0535A	5.35			6	Fig. 2	●		
AHG5D2B0540A	5.4			6	Fig. 2	●		
AHG5D2B0545A	5.45			6	Fig. 2	●		
AHG5D2B0550A	5.5			6	Fig. 2	●		
AHG5D2B0555A	5.55			44	90	6	Fig. 2	●
AHG5D2B0560A	5.6					6	Fig. 2	●
AHG5D2B0565A	5.65	6	Fig. 2			●		
AHG5D2B0570A	5.7	6	Fig. 2			●		
AHG5D2B0575A	5.75	6	Fig. 2			●		
AHG5D2B0580A	5.8	6	Fig. 2			●		
AHG5D2B0585A	5.85	6	Fig. 2			●		
AHG5D2B0590A	5.9	6	Fig. 2			●		
AHG5D2B0595A	5.95	6	Fig. 2			●		
AHG5D2B0060A	6.0	6	Fig. 1			●		
AHG5D2B0605A	6.05	48	90			8	Fig. 2	●
AHG5D2B0610A	6.1					8	Fig. 2	●
AHG5D2B0615A	6.15			8	Fig. 2	●		
AHG5D2B0620A	6.2			8	Fig. 2	●		
AHG5D2B0625A	6.25			8	Fig. 2	●		
AHG5D2B0630A	6.3			8	Fig. 2	●		
AHG5D2B0635A	6.35			8	Fig. 2	●		
AHG5D2B0640A	6.4			8	Fig. 2	●		
AHG5D2B0645A	6.45			8	Fig. 2	●		
AHG5D2B0650A	6.5			8	Fig. 2	●		
AHG5D2B0655A	6.55			51	100	8	Fig. 2	●
AHG5D2B0660A	6.6					8	Fig. 2	●
AHG5D2B0665A	6.65	8	Fig. 2			●		
AHG5D2B0670A	6.7	8	Fig. 2			●		
AHG5D2B0675A	6.75	8	Fig. 2			●		
AHG5D2B0680A	6.8	53	100	8	Fig. 2	●		
AHG5D2B0685A	6.85			8	Fig. 2	●		
AHG5D2B0690A	6.9			8	Fig. 2	●		
AHG5D2B0695A	6.95			8	Fig. 2	●		
AHG5D2B0070A	7.0			8	Fig. 2	●		
AHG5D2B0705A	7.05	55	100	8	Fig. 2	●		
AHG5D2B0710A	7.1			8	Fig. 2	●		
AHG5D2B0715A	7.15			8	Fig. 2	●		

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼鑽絞刀系列

鎢鋼油孔鑽絞刀×5D

Carbide Drill Reamer With Internal Coolant Holes x5D

AHG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 L Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
AHG5D2B0720A	7.2	55	100	8	Fig. 2	●
AHG5D2B0725A	7.25			8	Fig. 2	●
AHG5D2B0730A	7.3	57		8	Fig. 2	●
AHG5D2B0735A	7.35			8	Fig. 2	●
AHG5D2B0740A	7.4			8	Fig. 2	●
AHG5D2B0745A	7.45			8	Fig. 2	●
AHG5D2B0750A	7.5	59	8	Fig. 2	●	
AHG5D2B0755A	7.55		8	Fig. 2	●	
AHG5D2B0760A	7.6		8	Fig. 2	●	
AHG5D2B0765A	7.65		8	Fig. 2	●	
AHG5D2B0770A	7.7	61	105	8	Fig. 2	●
AHG5D2B0775A	7.75			8	Fig. 2	●
AHG5D2B0780A	7.8			8	Fig. 2	●
AHG5D2B0785A	7.85			8	Fig. 2	●
AHG5D2B0790A	7.9			8	Fig. 2	●
AHG5D2B0795A	7.95			8	Fig. 2	●
AHG5D2B0080A	8.0	63	110	8	Fig. 1	●
AHG5D2B0805A	8.05			10	Fig. 2	○
AHG5D2B0810A	8.1			10	Fig. 2	●
AHG5D2B0815A	8.15			10	Fig. 2	○
AHG5D2B0820A	8.2			10	Fig. 2	●
AHG5D2B0825A	8.25			65	10	Fig. 2
AHG5D2B0830A	8.3	10	Fig. 2		●	
AHG5D2B0835A	8.35	10	Fig. 2		○	
AHG5D2B0840A	8.4	10	Fig. 2		●	
AHG5D2B0845A	8.45	10	Fig. 2		○	
AHG5D2B0850A	8.5	67	10		Fig. 2	●
AHG5D2B0855A	8.55		10	Fig. 2	○	
AHG5D2B0860A	8.6		69	10	Fig. 2	●
AHG5D2B0865A	8.65			10	Fig. 2	○
AHG5D2B0870A	8.7			10	Fig. 2	●
AHG5D2B0875A	8.75			10	Fig. 2	○
AHG5D2B0880A	8.8	71		10	Fig. 2	●
AHG5D2B0885A	8.85			10	Fig. 2	○
AHG5D2B0890A	8.9		10	Fig. 2	●	
AHG5D2B0895A	8.95		10	Fig. 2	○	
AHG5D2B0090A	9.0		73	10	Fig. 2	●
AHG5D2B0905A	9.05			10	Fig. 2	○
AHG5D2B0910A	9.1	120		10	Fig. 2	●
AHG5D2B0915A	9.15			10	Fig. 2	○
AHG5D2B0920A	9.2			10	Fig. 2	●
AHG5D2B0925A	9.25			10	Fig. 2	○
AHG5D2B0930A	9.3		10	Fig. 2	●	
AHG5D2B0935A	9.35		73	10	Fig. 2	○
AHG5D2B0940A	9.4	10		Fig. 2	●	
AHG5D2B0945A	9.45	10		Fig. 2	○	
AHG5D2B0950A	9.5	10		Fig. 2	●	

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼油孔鑽絞刀×5D

Carbide Drill Reamer With Internal Coolant Holes x5D

AHG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫	
AHG5D2B0955A	9.55	75	125	10	Fig. 2	○	
AHG5D2B0960A	9.6			●			
AHG5D2B0965A	9.65			○			
AHG5D2B0970A	9.7			●			
AHG5D2B0975A	9.75	77		10	Fig. 2	○	
AHG5D2B0980A	9.8			●			
AHG5D2B0985A	9.85			○			
AHG5D2B0990A	9.9			●			
AHG5D2B0995A	9.95	79		10	Fig. 2	○	
AHG5D2B0100A	10.0			●			
AHG5D2B1005A	10.05			○			
AHG5D2B1010A	10.1			●			
AHG5D2B1015A	10.15	81	12	Fig. 2	○		
AHG5D2B1020A	10.2		●				
AHG5D2B1025A	10.25		○				
AHG5D2B1030A	10.3		●				
AHG5D2B1035A	10.35	83	12	Fig. 2	○		
AHG5D2B1040A	10.4		●				
AHG5D2B1045A	10.45		○				
AHG5D2B1050A	10.5		●				
AHG5D2B1055A	10.55	85	130	12	Fig. 2	○	
AHG5D2B1060A	10.6			●			
AHG5D2B1065A	10.65			○			
AHG5D2B1070A	10.7			●			
AHG5D2B1075A	10.75	87		12	Fig. 2	○	
AHG5D2B1080A	10.8			●			
AHG5D2B1085A	10.85			○			
AHG5D2B1090A	10.9			●			
AHG5D2B1095A	10.95	89		12	Fig. 2	○	
AHG5D2B1100A	11.0			●			
AHG5D2B1105A	11.05			○			
AHG5D2B1110A	11.1			●			
AHG5D2B1115A	11.15	91	135	12	Fig. 2	○	
AHG5D2B1120A	11.2			●			
AHG5D2B1125A	11.25			○			
AHG5D2B1130A	11.3			●			
AHG5D2B1135A	11.35	93		12	Fig. 2	○	
AHG5D2B1140A	11.4			●			
AHG5D2B1145A	11.45			○			
AHG5D2B1150A	11.5			●			
AHG5D2B1155A	11.55	91		140	12	Fig. 2	○
AHG5D2B1160A	11.6				●		
AHG5D2B1165A	11.65				○		
AHG5D2B1170A	11.7				●		
AHG5D2B1175A	11.75	93	12		Fig. 2	○	
AHG5D2B1180A	11.8		●				
AHG5D2B1185A	11.85		○				
AHG5D2B1185A	11.85		○				

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼油孔鑽絞刀×5D

Carbide Drill Reamer With Internal Coolant Holes x5D

AHG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 L Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
AHG5D2B1190A	11.9	93	140	12	Fig. 2	●
AHG5D2B1195A	11.95			12	Fig. 2	○
AHG5D2B1200A	12.0			12	Fig. 1	●
AHG5D2B1205A	12.05	95		13	Fig. 2	○
AHG5D2B1210A	12.1			13	Fig. 2	●
AHG5D2B1215A	12.15			13	Fig. 2	○
AHG5D2B1220A	12.2		13	Fig. 2	●	
AHG5D2B1225A	12.25	97	145	13	Fig. 2	○
AHG5D2B1230A	12.3			13	Fig. 2	●
AHG5D2B1235A	12.35			13	Fig. 2	○
AHG5D2B1240A	12.4			13	Fig. 2	●
AHG5D2B1245A	12.45			13	Fig. 2	○
AHG5D2B1250A	12.5			13	Fig. 2	●
AHG5D2B1255A	12.55	99	150	13	Fig. 2	○
AHG5D2B1260A	12.6			13	Fig. 2	●
AHG5D2B1265A	12.65			13	Fig. 2	○
AHG5D2B1270A	12.7			13	Fig. 2	●
AHG5D2B1275A	12.75			101	155	13
AHG5D2B1280A	12.8	13	Fig. 2			●
AHG5D2B1285A	12.85	13	Fig. 2			○
AHG5D2B1290A	12.9	13	Fig. 2			●
AHG5D2B1295A	12.95	13	Fig. 2			○
AHG5D2B1300A	13.0	13	Fig. 1			●
AHG5D2B1310A	13.1	103	160	14	Fig. 2	○
AHG5D2B1320A	13.2			14	Fig. 2	○
AHG5D2B1330A	13.3	105	165	14	Fig. 2	○
AHG5D2B1340A	13.4			14	Fig. 2	○
AHG5D2B1350A	13.5			14	Fig. 2	●
AHG5D2B1360A	13.6	107	170	14	Fig. 2	○
AHG5D2B1370A	13.7			14	Fig. 2	○
AHG5D2B1380A	13.8	109	175	14	Fig. 2	○
AHG5D2B1390A	13.9			14	Fig. 2	○
AHG5D2B1400A	14.0			14	Fig. 1	●
AHG5D2B1410A	14.1	111	180	16	Fig. 2	○
AHG5D2B1420A	14.2			16	Fig. 2	○
AHG5D2B1430A	14.3	113	185	16	Fig. 2	○
AHG5D2B1440A	14.4			16	Fig. 2	○
AHG5D2B1450A	14.5			16	Fig. 2	●
AHG5D2B1460A	14.6	115	190	16	Fig. 2	○
AHG5D2B1470A	14.7			16	Fig. 2	○
AHG5D2B1480A	14.8	117	195	16	Fig. 2	○
AHG5D2B1490A	14.9			16	Fig. 2	○
AHG5D2B1500A	15.0			16	Fig. 2	●
AHG5D2B1510A	15.1	119	200	16	Fig. 2	○
AHG5D2B1520A	15.2			16	Fig. 2	○
AHG5D2B1530A	15.3	121	205	16	Fig. 2	○
AHG5D2B1540A	15.4			16	Fig. 2	○

○: 接單生產品 ●: 在庫品 ▲: 訂製品

鎢鋼油孔鑽絞刀×5D

Carbide Drill Reamer With Internal Coolant Holes x5D

AHG5D2B

單位:mm(Unit:mm)

刀具料號 Model No.	刃徑 d Diameter	溝長 ℓ Grooving Length	全長 L Overall Length	柄徑 D Shank Diameter	形狀 Figure	在庫
AHG5D2B1550A	15.5	121	175	16	Fig. 2	●
AHG5D2B1560A	15.6	123		16	Fig. 2	○
AHG5D2B1570A	15.7			16	Fig. 2	○
AHG5D2B1580A	15.8	125	180	16	Fig. 2	○
AHG5D2B1590A	15.9			16	Fig. 2	○
AHG5D2B1600A	16.0			16	Fig. 1	●

○: 接單生產品 ●: 在庫品 ▲: 訂製品

切削條件表

Cutting Condition Table

切削條件表

Cutting Condition Table

Table 01 鎢鋼鑽鉸刀切濕式加工條件表

Carbide Drill Reamer Cutting Condition Table

被削材	一般鋼		合金鋼		模具鋼		鑄鐵	
Work Material	SS400.S50C		SCM440		SKD61		FC250.FCD400	
	~200HB		20~30HRC		30~40HRC		~200HB	
外徑 Diameter (mm)	回轉速 Rotation (min ⁻¹)	進刀速度 Feed (mm/min)	回轉速 Rotation (min ⁻¹)	進刀速度 Feed (mm/min)	回轉速 Rotation (min ⁻¹)	進刀速度 Feed (mm/min)	回轉速 Rotation (min ⁻¹)	進刀速度 Feed (mm/min)
3	7000	350	3700	190	2700	130	7000	420
4	5200	350	2800	190	2000	140	5200	460
5	4200	360	2200	200	1600	140	4200	530
6	3500	380	1900	200	1300	150	3500	540
8	2600	420	1400	230	1000	160	2600	550
10	2100	400	1100	210	800	150	2100	540
12	1700	380	900	200	700	150	1700	530
16	1300	370	700	200	500	140	1300	510

切削條件注意事項：

- 1.請將鑽鉸刀種類所標示的基準切削條件表內的數值作為新的加工並為大致標準。
- 2.因工件和加工設備的關係出現震動和異常聲響時，請根據情況變更加工條件。
- 3.如您使用的加工設備最高轉數到達基準切削條件時，請以其最高轉數進行加工。
此時，請按相同比例降低進給速度。
- 4.建議依斷屑狀況退屑，避免造成鑽鉸刀損壞。
- 5.切削條件表建議數值±10%範圍。
- 6.加工深度5D以上建議先加導引孔。
- 7.於車床上加工刀具中心點與主軸中心需準確。

Table 02 鎢鋼油孔鑽鉸刀切濕式加工條件表

Carbide Drill Reamer With Internal coolant Holes Cutting Condition Table

被削材	一般鋼		合金鋼		模具鋼		白鐵	
Work Material	SS400.S50C		SCM440		SKD61		SUS 400/600	
	~200HB		20~30HRC		30~40HRC			
外徑 Diameter (mm)	回轉速 Rotation (min ⁻¹)	進刀速度 Feed (mm/min)	回轉速 Rotation (min ⁻¹)	進刀速度 Feed (mm/min)	回轉速 Rotation (min ⁻¹)	進刀速度 Feed (mm/min)	回轉速 Rotation (min ⁻¹)	進刀速度 Feed (mm/min)
3	9100	680	7000	520	3700	230	4800	310
4	6800	820	5200	620	2800	250	3600	360
5	5400	900	4200	690	2200	280	2900	480
6	4500	910	3500	690	1900	280	2400	480
8	3400	990	2600	750	1400	360	1800	560
10	2700	880	2100	680	1100	360	1400	480
12	2300	770	1700	580	900	320	1200	400
16	1700	700	1300	540	700	290	900	370

切削條件注意事項：

- 1.請將鑽鉸刀種類所標示的基準切削條件表內的數值作為新的加工並為大致標準。
- 2.因工件和加工設備的關係出現震動和異常聲響時，請根據情況變更加工條件。
- 3.如您使用的加工設備最高轉數到達基準切削條件時，請以其最高轉數進行加工。
此時，請按相同比例降低進給速度。
- 4.建議依斷屑狀況退屑，避免造成鑽鉸刀損壞。
- 5.切削條件表建議數值±10%範圍。
- 6.加工深度5D以上建議先加導引孔。
- 7.於車床上加工刀具中心點與主軸中心需準確。