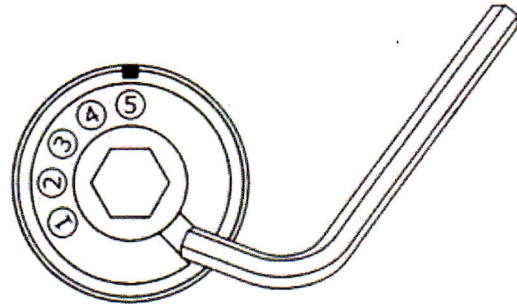


JQV 說明書 (JQV INSTRUCTION)

1. 夾持力可以預先設定，將六角扳手插入定壓裝置之缺口，調整至所需要之夾持力刻度，即可重複使用相同的夾持力。

Clamping force can be set up in advance, using hexagon wrench to insert into the gap of pressure system. Then, it can be adjusted to the clamping force for specific demand and allowed to repeat use the same clamping force.



2. 一般最適用的夾持力刻度為 ④。

Generally clamping force is suitable scale ④.

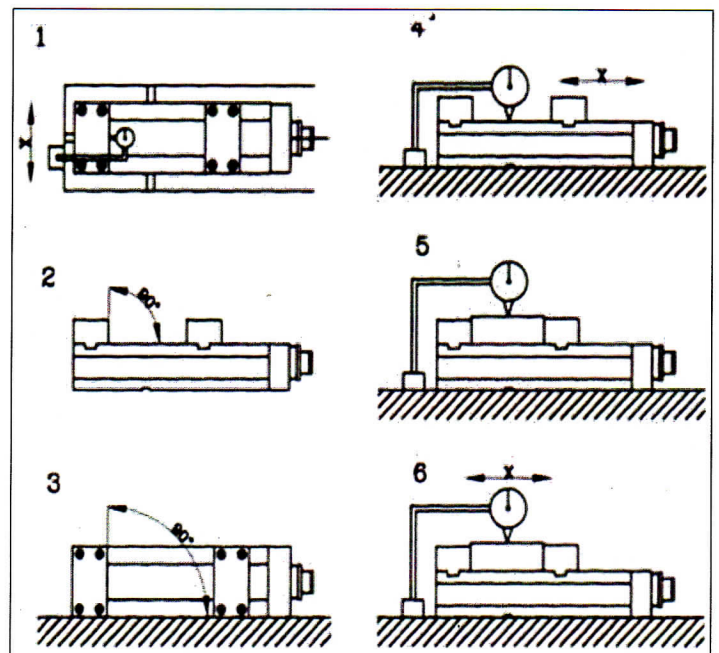
3. Direct 1 刻度是螺桿夾持的力量，沒有切換成倍力增壓系統，適合夾持材質比較軟的工件如鋁或銅等。

Scale of Direct 1 is clamping force of spindle, and without shifting power system, so it's suitable for clamping much softer workpiece such as aluminum, copper and so on.

定壓裝置 PRESSURE SYSTEM

Model	夾持力(刻度) Clamping Force(Scale)					開口範圍 Clamping Range
	1 Direct	2	3	4	5	
JQV-125	800	1000	2200	3500		0~230
JQV-160S	1000	2000	3000	4000	5000	0~235
JQV-160M	1000	2000	3000	4000	5000	0~275
JQV-160	1000	2000	3000	4000	5000	0~305
JQV-160L	1000	2000	3000	4000	5000	0~355
JQV-200L	1000	2000	3500	4500	6000	0~405
JQV-160L	1000	2000	3000	4000	5000	0~355
JQV-160XL	1000	2000	3000	4000	5000	165~520
JQV-160LL	1000	2000	3000	4000	5000	355~705
JQV-200XL	1000	2000	3500	4500	6000	205~605
JQV-200LL	1000	2000	3500	4500	6000	405~805

NO.	檢查項目 Inspection Item (100mm)	容許值 Allowance	
		JIN YEAR	JIS CLASS
1.	鉗口面對本台底面導正鍵槽之平行度。 Parallelism of guide block side of body bottom face and fixed jaw clamp force.	0.01	0.015
2.	鉗口面對滑動面之垂直度。 Squareness of fixed jaw clamp face and jaw slideway.	0.015	0.03
3.	雙側面對滑動面之垂直度。 Vise side-lock on the bottom with the slide way in vertical.	0.02	0.02
4.	本台滑動面對底面之平行度。 Parallelism of body bottom face and jaw slideway.	0.01	0.015
5.	工件夾緊後之上浮量。 Top face lift of test block in clamping.	0.015	0.03
6.	工件夾緊後之平行度。 Parallelism of top face of clamped test block in clamping.	0.015	0.02



JQV 構造圖

