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. Campro Tooling Management System

Campro IIoT 2.0



Campro Tooling RFID/Barcode System

(with Campro IIoT 2.0)



















CAMPRO TOOLING MANAGEMENT SYSTEM



Precise Tooling / Materials Inventory Control

Re-order Prompt Automatically

24 Hours Supply Service

Tooling Consumption Report





Easy step of replenishment

Interface optimization /
Easy steps of replenishment

Active remind prompt

Connect with Database Management System / low safety stock / re-order prompt

→ Analysis

The prognosis system can collect the big data and performs the analysis instantly

24

24-hour service

Our system can provide 24 hours supply service.

Tool recycling

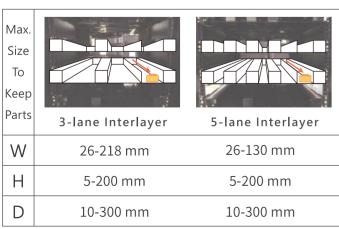
Use the Database Management system to record the tooling for recyling

Accurate Inventory

The system can accurately control inventory status and shows amount in real-time

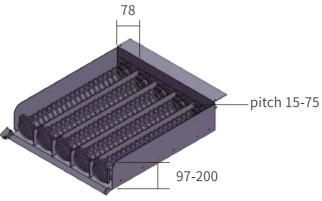
Interlayer specification

TOOLING MANAGEMENT SYSTEM INTERLAYER



^{*} Block (in orange colour) = pusher block

Spiral type Interlayer



unit: mm

Standard Specification

The Expansion Cabinet is without *, which are included in the Main Cabinet

Specification	T1000	T2000	T3000
Size (width x height x depth)	600 x 1198 x 1070 mm	600 x 2057 x 1060 mm	600 x 2057 x1060 mn
Dynamic Load (kg)	1023kg	1022.73kg	1022.73kg
Net Weight Without Load (kg)	200kg	450kg	550kg
Single-phase Power Supply (volt)	110 - 220V	110 - 220V	110 - 220V
Maximum Tool Storage (piece)	1000	1000 - 2000	1500 - 3000
Maximum Loading Per Lane (kg)	3.5kg	3.5kg	3.5kg
EXCEL File Output	*	*	•
ID Login	*	*	•
Industrial PC	*	*	•
Campro IIoT Integration	*	*	•
Barcode Management + Barcode Scanner	*	*	•
3-lane Layers (number of layer)	10	20	/
5-lane Layers (number of layer)	/	/	30
Maximum Tool Storage (type)	30 - 50	60 - 100	150
Maximum Allowable Expansion (number of expansion cabinet)	1	100	100
Display Screen (type&size)	Normal Screen 22'' *	Touch Screen 22'' *	Touch Screen 22''
To access during blackout	•	•	•

Optional Accessories

Model	T1000	T2000	T3000
UPS & Voltage Stabilizer	•	•	•
External Video Surveillance	•	•	•
Camera / Video Recording at the Outlet	•	•	•
Tool Catcher (Motorized elevator type)	•	•	•
Plastic Storage Boxes For Cutting Tools	•	•	•
PC	•	•	•
Used Tools Recycling, Factory-mounted (* Option : either 2 or 3 compartments)	•	•	•
Expansion Cabinet	•	•	•
3-lane Layer Upgrade To 5-lane Layer	•	•	/
Touch Screen Size	22''/24''	24''	24''
Full Security (anti-theft)	•	•	•
Fingerprint Recognition (login)	•	•	•
Spiral type Interlayer	•	•	•

Optional system

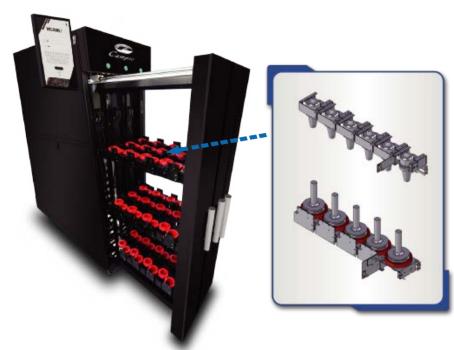
Multi-machine Inventory In tegration Management System

When multiple Tooling Management System are setup at different locations in the factory, the user can identify the stock condition of a particular tooling is available at which cabinet by virtue of this option. The user can select the nearest cabinet to him/her for usage.

Production Line: Tooling Pre-Withdrawal System

The user can perform pre-selection of tooling beside the CNC machine in the production line. The Tooling Management System will dispense the selected tooling automatically after the user presented at the cabinet.

Cabinet - for Tool Holders / Arbors (H-Series)





Slide rails design

No jerking when sliding out



1-to-1 Management

Option to lock each arbor Reduces user's mistake in using the wrong arbor



Can keep arbors of different tooling system

HSK \ BT \ CAPTO \ Live Tool Holder



Can integrate with RFID Barcode system





Standard Specification

Specification	Н
Size(width x height x depth)	600 x 2057 x 1060 mm
Dynamic load (kg)	1022.73kg
Net Weight Without Load (kg)	550kg
Single-phase Power Supply (volt)	110 - 220V
Maximum Allowable Expansion (number of expansion cabinet)	100
Display Screen (type&size)	Touch Screen 22'' *
EXCEL File Output	*
ID Login	*
Industrial PC	*
Campro IIoT Integration	*
Barcode Management + Barcode Scanner	*
Number of Drawer per cabinet	1~3
To access during blackout	•

H-zero* (without PC)				
Specification	pecification BT30/HSK25 BT40/HSK63		BT50/HSK100	
Total Tool Length (for example)	180mm	200mm	300mm	
Layers per drawer	5	4~5	3~4	
Max. Qty. per layer	16	10	7	
Max. Storage	240	150	84	

^{*} no PC, no display, no power supply! purely a storage Cabinet

H (without lock & sensor) / HL (with lock, no sensor)

113 (WILLI SELISOF, HO LOCK) / TILS (WILLI LOCK & SELISOF)				
Specification	BT30/HSK25	BT40/HSK63	BT50/HSK100	
Layers per drawer	5	5	4	
Max. Qty. per layer	13~14	9	6	
Max. Storage	205	135	72	

Optional Accessories

Optional Item (description)	Н
UPS & Voltage Stabilizer	•
External Video Surveillance	•
PC	•
Expansion Cabinet	•

Optional Item (description)	Н
Full Security (anti-theft)	•
Fingerprint Recognition (login)	•
Other Customization	•
Touch Screen Size	24''

Cabinet - Compartment Type (G Series)

Each compartment can be individually locked & released.









Standard Specification The Expansion Cabinet is without *, which are included in the Main Cabinet

Specification	G
Size(width x height x depth)	600 x 2057 x 1060 mm
Dynamic load (kg)	1022.73kg
Net Weight Without Load (kg)	550kg
Single-phase Power Supply (volt)	110 - 220V
Maximum Allowable Expansion (number of expansion cabinet)	100
Display Screen (type&size)	Touch Screen 22'' *
EXCEL File Output	*
ID Login	*
Industrial PC	*
Campro IIoT Integration	*
Barcode Management + Barcode Scanner	*
Number of drawer	1~3
To access during blackout	•

^{*} The height of each layer can be customized

Optional Accessories

Optional Item (description)	G
UPS & Voltage Stabilizer	•
External Video Surveillance	•
PC	•
Expansion Cabinet	•
Full Security (anti-theft)	•
Fingerprint Recognition (login)	•
Other Customization	•
Touch Screen Size	24 ''

Specification	G100	G200	G300	G-zero*(no PC)	GX	
Layer per drawer	17	17	17			
Compartment per layer	6	3	2			Special Customization
Compartment per cabinet	102	51	34			

The Expansion Cabinet is without *, which are included in the Main

Disc Type Cabinet (C Series)

For tooling of Low-Volume-High-Mixed type



Standard Specification

Specification	C1000	C2000
Cabinet size (H x W x D)	600x1198x1070 mm	600x2057x1060 mm
Dynamic load (kg)	1023kg	1022.73kg
Net Weight Without Load (kg)	300kg	450kg
Single-phase Power Supply (volt)	110 - 220V	110 - 220V
Maximum Allowable Expansion (number of expansion cabinet)	100	100
Display Screen (type&size)	Normal Screen 22'',*	Touch Screen 22'' *
EXCEL File Output	*	*
ID Login	*	*
Industrial PC	*	*
Campro IIoT Integration	*	*
Barcode Management + Barcode Scanner	*	*
Height of each layer	60mm	60 m m
Maximum capacity per drawer	200kg	200kg
Maximum number of layers (A)	10	10
Maximum types per layer (B)	52~104	52~104
Storage capacity of a cabinet (A)x(B)	520~1040	520~1040
To access during blackout	•	•
Storage Layers	-	•

The Expansion Cabinet is without *, which are included in the Main Cabinet

Cabinet - Drawer Type (D Series)

Each drawer can be individually locked & released.

No partition/compartment at each drawer, thus material control is transparent.



Standard Specification

The Expansion Cabinet is without *, which are included in the Main Cabinet

Specification	D
Cabinet size (H x W x D)	1198x600x1070 mm
Number of Medium size drawer	6
Medium size drawer (H x W x D)	70x390x760 mm
Number of Large size drawer	2
Large size drawer (H x W x D)	140x390x760 mm
Maximum capacity per drawer	200kg
Dynamic load (kg)	1023kg
Net Weight Without Load (kg)	250kg
Single-phase Power Supply (volt)	110 - 220V
Maximum Allowable Expansion (number of expansion cabinet)	100
Display Screen (type&size)	Normal Screen 22'' *
EXCEL File Output	*
ID Login	*
Industrial PC	*
Campro IIoT Integration	*
Barcode Management + Barcode Scanner	*
To access during blackout	•

- * The height of each layer can be customized
- * First drawer high is 65mm

Recycling Cabinet (R Series) Standard Specification

Specification	R
Cabinet size (H x W x D)	1198x600x1070 mm
Maximum types per cabinet	37 types



▲ Illustration of a Recycling Cabinet



*recommended to use with the Main cabinet