

自動夾頭系列

KEYLESS DRILL CHUCK

火花機夾頭系列

DRILL CHUCK FOR EDM DRILLING MACHINE

S-TYPE

Special heavy duty model #122 (特重型系列)

Extremely high accuracy and precision design, suitable for CNC machining and machining center. All parts are ground, heat treated, surface treated and under specific QC condition.



Description Code No.	Size	Capacity		Taper Mount No. DIN or Jacobs	Length (mm)		Outer Dia. (mm)	Weight (g)
		mm	inch		Oped	Closed		
12200	3S	0.3-3	1/64-1/8	JT0	45	48	25	120
12201	6S	0.3-6	1/64-1/4	JT1	63	69	34	310
12201-1	8S	0.3-8	1/64-5/16	JT1	68	76	38	395
12202-1	10S	0.3-10	1/64-3/8	JT2	80	92	43	610
12202-4	10S	0.3-10	1/64-3/8	B12	80	92	43	610
12203-2	13S	0.3-13	1/64-1/2	JT6	90	102	49	920
12203-4	13S	0.3-13	1/64-1/2	B16	90	102	49	920
12205-1	16S	3-16	1/8-5/8	JT6	97	110	55	1200
12205-2	16S	3-16	1/8-5/8	JT3	97	110	55	1200
12205-4	16S	3-16	1/8-5/8	B18	97	110	55	1200

H-TYPE

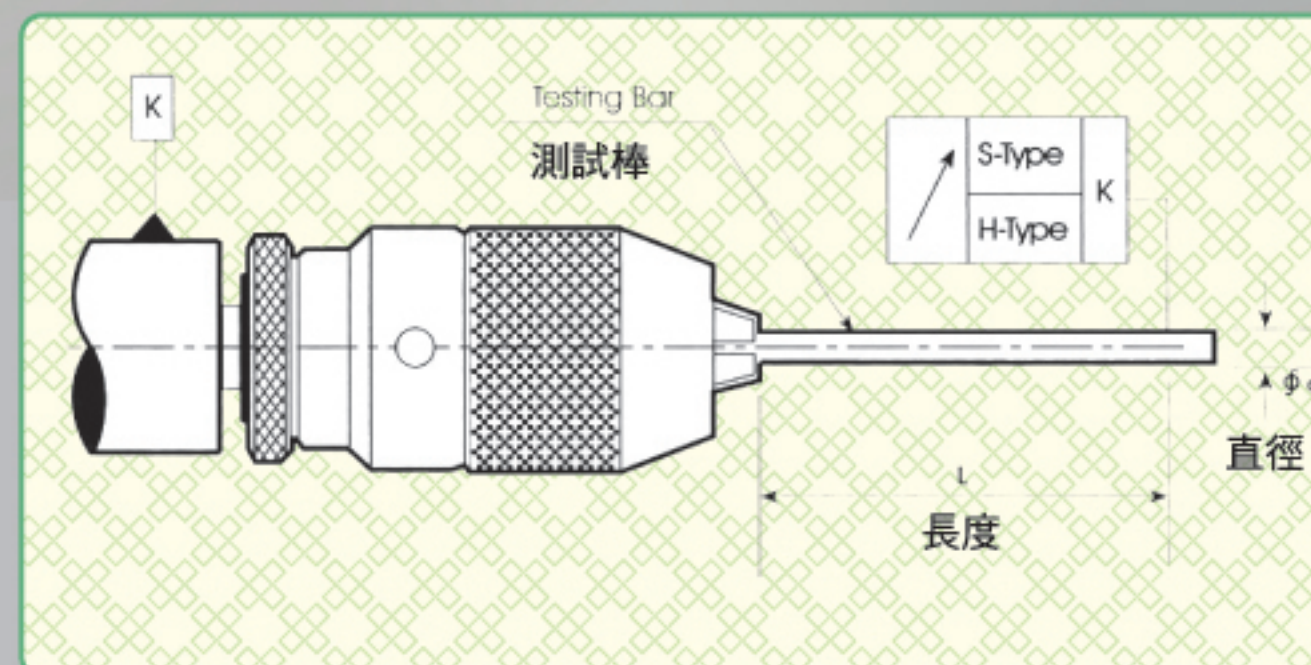
Heavy duty model #123 (重型系列)

Industrial design especially for milling machines and drilling machines. All hardened parts ensure long life and safety while in operation.



Description Code No.	Size	Capacity		Taper Mount No. DIN or Jacobs	Length (mm)		Outer Dia. (mm)	Weight (g)
		mm	inch		Oped	Closed		
12302-1	8H	0.3-8	1/64-5/16	JT1	68	76	38	395
12303-2	10H	0.3-10	1/64-3/8	JT2	80	92	43	610
12303-4	10H	0.3-10	1/64-3/8	B12	80	92	43	610
12304-4	13H	0.3-13	1/64-1/2	B16	90	102	49	920
12304-5	13H	0.3-13	1/64-1/2	JT6	90	102	49	920
12304-1	16H	3-16	1/8-5/8	JT6	97	110	55	1200
12304-2	16H	3-16	1/8-5/8	JT3	97	110	55	1200
12305-4	16H	3-16	1/8-5/8	B18	97	110	55	1200

鑽夾頭同心度檢驗表 Keyless Drill Chuck Run Out Table



Type	φd 直徑 mm	L 長度 mm	S Type ↗	H Type ↗
3S	1.5	30	0.05	0.07
	3			
6S	4	35	0.05	0.07
	6			
8S	4	35	0.05	0.07
	6			
10S	5	35	0.05	0.07
	6			
13S	10	58	0.05	0.07
	6			
16S	10	55	0.05	0.07
	6			
	13	75		
	16			

#122 Special heavy duty model 特重型系列

Keyless for EDM drill machine (通孔、放電用)



Description Code No.	Size	Capacity		Taper Mount No. DIN or Jacobs	Length (mm)		Outer Dia. (mm)	Weight (g)
		mm	inch		Oped	Closed		
12200-1	3S	0.3-3	1/64-1/8	JT0	45	48	25	120

#130 Stainless Steel Drill Chuck 不銹鋼系列

Keyless Taper 錐孔

(Used In Electric Dis Charging Machining) (通孔、放電用)



Description Code No.	Size	Capacity		Taper & Thread Mount No. DIN or Jacobs	Length (mm)		Outer Dia. (mm)	Weight (g)
		mm	inch		Oped	Closed		
13000	3S	0.3-3	1/64-1/8	JT0	45	50	24	110
13003	3S	0.3-3	1/64-1/8	JT1	45	48.5	24	110
13006	6S	0.3-6.5	1/64-1/4	JT1	62	68	33	300
13008	8S	0.3-8	1/64-5/16	JT1	68	76	38	425

#129 Stainless Steel Drill Chuck 不銹鋼系列

Key Type Taper & Thread Mount 錐孔 & 螺紋

(Used In Electric Dis Charging Machining) 放電用



Description Code No.	Size	Capacity		Taper Mount No. DIN or Jacobs	Length (mm)		Outer Dia. (mm)	Weight (g)
		mm	inch		Oped	Closed		
12900	4MTP	0.3-4	1/64-5/32	JT0	28	35	22	50
12901	6MTP	0.3-6.5	1/64-1/4	JT1	40.5	49	28.5	125
12901-1	6MTP	0.3-6.5	1/64-1/4	3/8-24UNF	40.5	49	28.5	130
12902	8MTP	0.3-8.0	1/64-5/16	JT1	40.5	51	28.5	160