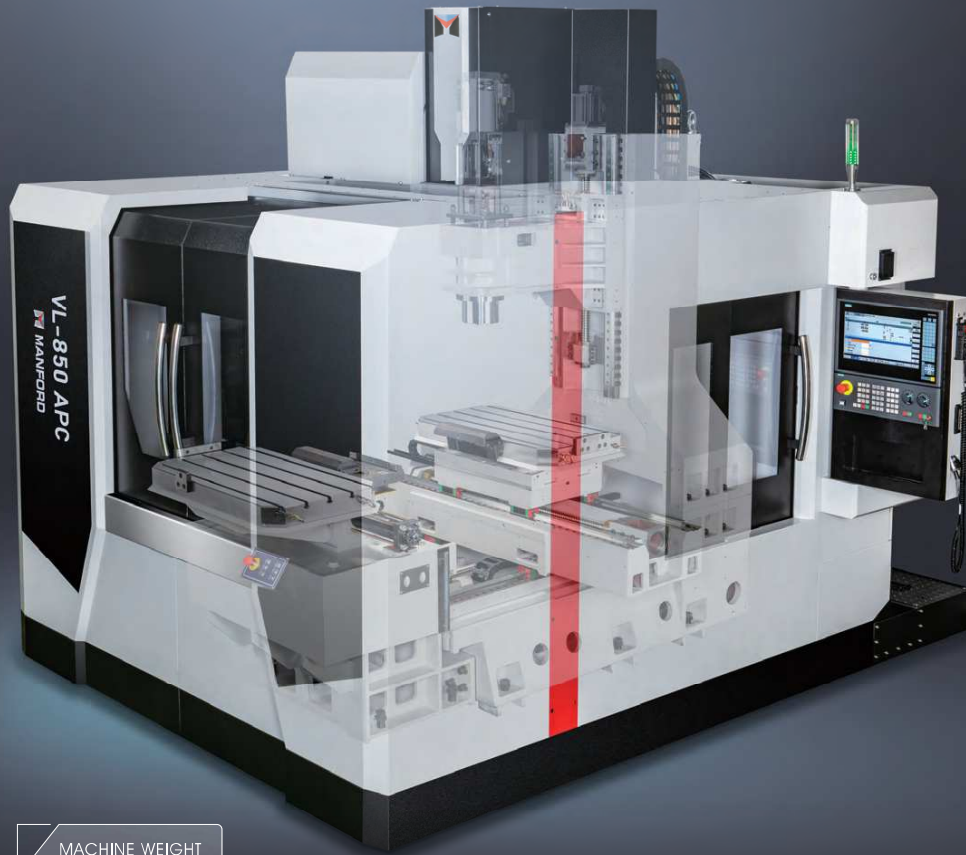


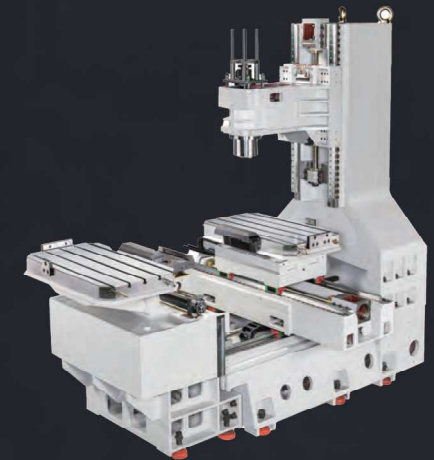
# VL-850 APC

VERTICAL MACHINING CENTER WITH AUTOMATIC PALLETS CHANGER



MACHINE WEIGHT  
**6,000 kgs**

X Travel	850 mm
Y Travel	510 mm
Z Travel	560 mm
Table Surface To Spindle Nose	350~910 mm
Table Size	850 mm x 500 mm
Max. Table Load	500 kgs (250 kgs * 2)
T-Slot (Q'ty x Size x Dist)	5x18x100 mm
Spindle Speed	8,000~15,000 rpm
Spindle Tapper	BT40
Spindle Transmission	Belt type
Rapid Feed Rate (X/Y/Z)	36/36/36 M/min
Cutting Feed Rate	1~10,000 mm/min
Tool Storage	30 tools
ATC Type	Chain type
Floor Space	3,475 mm x 3,816 x 3,003 mm
Machine Weight	6,000 kgs



Pallet changing way	Auto pallet changer (Hook type)
Pallet changing time	12 sec
Pallet driving way	Hydraulic (Opt. : Servo)
Rotary diameter	1,535 mm