

Lathe Quick Centre Block 內孔刀具定位座

PAT NO:93696

- 目的：更換內孔刀具，達到相同中心高度，快速及簡易更換。
- 功能：安裝省時，定位快速，增強剛性，提高精度，減少刀具磨損，方便及較好刀具控制。
- Purposes : To achieve same centre height when changing internal tools.
Very fast and easy tool change.
- Advantages : Save time searching for packings or shims.
 - : Save time setting to centre height.
 - : Much better rigidity.
 - : Better accuracy.
 - : No damage to tools from tool-post clamping screw.
 - : Convenience and better tools handling.



整組含 $\phi 8, \phi 10, \phi 12, \phi 16, \phi 20, \phi 25$
套筒及固定座



COLLET SYSTEM



Lathe Quick Centre Block

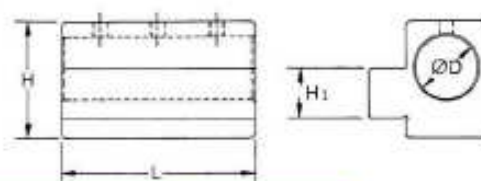
內孔刀具定位座



整組
(SET)



固定座
(Block)



Order number	Quantity	Contents in kit 組件		Qty
THR 2032 Set	7 Pcs	THR 2032 Block	THR 2032 固定座	1
2532 Set		Collets Ø8~2532	套筒 Ø8~2532	6
2040 Set		THR 2052 Block	THR 2052 固定座	1
2540 Set		Collets Ø8~2532	套筒 Ø8~2532	6
3240 Set		THR 2040 Block	THR 2040 固定座	1
		Collets Ø10~3240	套筒 Ø10~3240	6
		THR 2540 Block	THR 2540 固定座	1
		Collets Ø10~3240	套筒 Ø10~3240	6
		THR 3232 Block	THR 3240 固定座	1
		Collets Ø10~3240	套筒 Ø10~3240	6

Order number	Dimensions (mm)				
	ØD	L	L ₁	H	H ₁
THR 2032	32	80	18	64	20
2532					25
2040	40	90	30	76	20
2540					25
3240					32

套筒

Fig 1

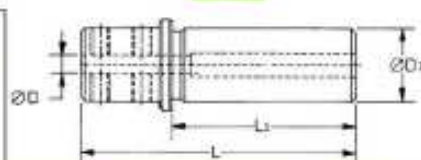


Fig 2



Order number	Dimensions (mm)				Fig 圖示
	Ød	L	L ₁	ØD	
CHR 08-32	8	117	78	32	Fig 1
10-32	10				
12-32	12				
14-32	14				
16-32	16	86	79	32	Fig 2
20-32	20				
25-32	25				
CHR 08-40	8	127	80	40	Fig 1
10-40	10				
12-40	12				
14-40	14				
16-40	16	96	89	40	Fig 2
20-40	20				
25-40	25				
32-40	32				