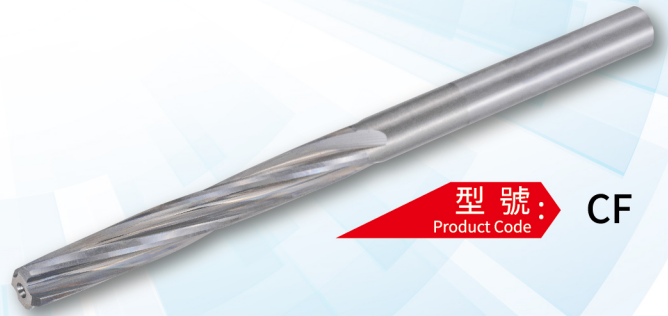
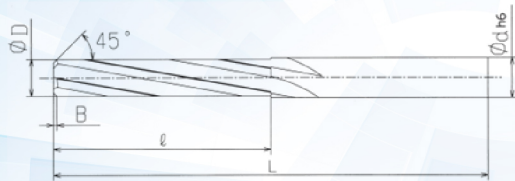


鎢鋼超硬直柄機械鉸刀

• Carbide Chucking Reamers • for Hardened steel • for Difficult to cut Materials

高硬度 / 難切削材用



型號: CF
Product Code

(F Series)

0.01mm 間距
(each spacing)
(m/m)

規格 Reamers specification tables / Coating #A

刃徑 ϕD Diameter $(\begin{smallmatrix} +0.005 \\ 0 \end{smallmatrix})$	刃長 $\ell 1$ Flute Length	全長 $\ell 2$ Overall Length	ϕd 柄徑 Shank Diameter	倒角長B Chamfer Length	刃數 Number of Flutes	
CF 1.00	15	50	1.0	0.2	4	
CF 1.01 ~ 1.50			1.5			
CF 1.51 ~ 1.60	25	60	2.0	0.3		
CF 1.61 ~ 1.80				0.4		
CF 1.81 ~ 2.00						
CF 2.01 ~ 2.50	30	70	2.5	0.5		
CF 2.51 ~ 2.90	35		3.0			
CF 2.91 ~ 3.00			3.0			
CF 3.01 ~ 3.50	40	80	4.0			
CF 3.51 ~ 4.00			6.0			0.8
CF 4.01 ~ 4.50						
CF 4.51 ~ 5.00						
CF 5.01 ~ 5.50	50	100	8.0	1.0		
CF 5.51 ~ 6.00						
CF 6.01 ~ 6.50						
CF 6.51 ~ 7.00			10.0			
CF 7.01 ~ 7.50						
CF 7.51 ~ 8.00						
CF 8.01 ~ 8.50	60	115	10.0			
CF 8.51 ~ 9.00						
CF 9.01 ~ 9.50						
CF 9.51 ~ 10.00						
CF 10.01 ~ 10.50	65	130	12.0			
CF 10.51 ~ 11.00						
CF 11.01 ~ 11.50						
CF 11.51 ~ 11.99						
CF 12.00 ~ 12.10						

- 本產品經由中心孔再研磨刀刃外徑，保持刀具同心與高真圓度。
- 接受客製化訂做。
- 若產品尺寸規格有異動不會另行通知。

- Via center hole to grinding the diameter, the reamer have high precision.
- Special order any kind sizes / Straight Flute ; Spiral Flute
- If the product size has changed, we will not separate to inform.