

FIG-1

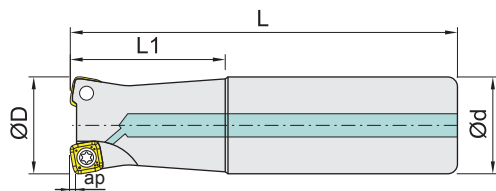


FIG-2

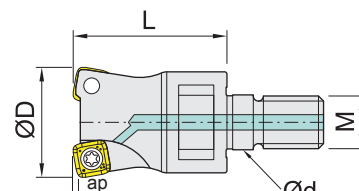




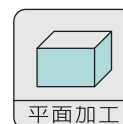
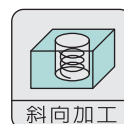
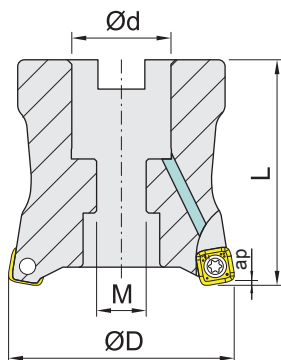
FIG-1 Item code		Dimensions,mm					Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	L1	ap				
ASS07-202-S20-150T	ASS07-202-A20-150T	20	20	150	35	1.2	2	SP..07T2	①	0.37
ASS07-203-S20-150T	ASS07-203-A20-150T	20	20	150	35		3			0.37
ASS07-253-S25-150T	ASS07-253-A25-150T	25	25	150	40		3			0.58
ASS07-253-S25-200T	ASS07-253-A25-200T	25	25	200	40		3			0.77
ASS07-254-S25-150T	ASS07-254-A25-150T	25	25	150	40		4			0.58
ASS07-254-S25-200T	ASS07-254-A25-200T	25	25	200	40		4			0.77
ASS07-324-S32-150T	ASS07-324-A32-150T	32	32	150	45		4		②	0.95
ASS07-324-S32-200T	ASS07-324-A32-200T	32	32	200	45		4			1.26
ASS07-325-S32-150T	ASS07-325-A32-150T	32	32	150	45		5		①	0.95
ASS07-325-S32-200T	ASS07-325-A32-200T	32	32	200	45		5			1.26
ASS07-354-S32-150T	ASS07-354-A32-150T	35	32	150	45		4		②	0.95
ASS07-355-S32-150T	ASS07-355-A32-150T	35	32	150	45		5			0.95

FIG-2 Item code		Dimensions,mm					Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M	ap				
ASS07-202-MD18	ASS07-202-AMD18	20	10.5	30	M10	1.2	2	SP..07T2	①	0.07
ASS07-203-MD18	ASS07-203-AMD18	20	10.5	30	M10		3			0.07
ASS07-253-MD23	ASS07-253-AMD23	25	12.5	35	M12		3			0.13
ASS07-254-MD23	ASS07-254-AMD23	25	12.5	35	M12		4			0.13
ASS07-324-MD29	ASS07-324-AMD29	32	17.0	40	M16		4		②	0.27
ASS07-325-MD29	ASS07-325-AMD29	32	17.0	40	M16		5			①
ASS07-354-MD29	ASS07-354-AMD29	35	17.0	40	M16		4		②	0.24
ASS07-355-MD29	ASS07-355-AMD29	35	17.0	40	M16		5			0.24
ASS07-426-MD29	ASS07-426-AMD29	42	17.0	40	M16		6			0.29

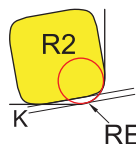
Insert	Spare parts	Screw 	Wrench 
SP..07T2	①	MS3007C	ETF10
SP..07T2	②	MS3008C	ETF10

BORING BARS 內徑車刀
 TOOLHOLDERS 外徑車刀
 THREADING & GROOVING 牙刀 & 開槽刀
 MILLING 銑刀
 BORING TOOLS COMPONENTS 孔加工
 SPARE PARTS 配件

ASS 高進給銑刀 HIGH FEED MILLING (ASS)



編製CAM程序時，請將ASS設為圓弧頭銑刀，此時的近似刀尖圓弧半徑RE值及切削殘留量
When using the ASS, please program the approximate radius as indicated.
The approximate uncut portions for the program are as follows.



刀片大小 Item size	近似RE(mm) Approx. RE	殘留量K(mm) Remains
SP..07T2	2.0	0.62

Metric

Item code		Dimensions,mm					Teeth	Insert	Spare parts	Weight Kg
無水孔Non-coolant	水孔Coolant	D	d	L	M	ap				
ASS07-04005-16.0T	ASS07-04005-A16.0T	40	16.0	40	9	1.2	5	SP..07T2	②	0.22
ASS07-04006-16.0T	ASS07-04006-A16.0T	40	16.0	40	9		6			0.23
ASS07-04205-16.0T	ASS07-04205-A16.0T	42	16.0	40	9		5			0.25
ASS07-04206-16.0T	ASS07-04206-A16.0T	42	16.0	40	9		6			0.26
ASS07-05007-22.0T	ASS07-05007-A22.0T	50	22.0	50	11		7			0.37
ASS07-05207-22.0T	ASS07-05207-A22.0T	52	22.0	50	11		7			0.41
ASS07-06308-22.0T	ASS07-06308-A22.0T	63	22.0	50	11		8			0.68

被切削材 Workpiece material	Steel 鋼	P	●		
	Stainless steel 不銹鋼	M		●	
	Cast iron 鑄鐵	K	●		
	Non-ferrous metal 非鐵金屬	N			
	Hardened steel 高硬度材	H			●

Insert Shape	Description	GRADE 材質			Dimensions,mm	
		Coated 塗層			A	S
		JS4045	JM4160	JP4105		
	SPNW07T2TR	●	○		7.8	2.8
	SPMT07T2TR	●	○			
	SPMT07T2ER-LF		○			

內徑車刀
BORING BARS

外徑車刀
TOOLHOLDERS

牙刀 & 開槽刀
THREADING & GROOVING

銑刀
MILLING

孔加工
BORING TOOLS COMPONENTS

配件
SPARE PARTS