

MC 增壓式角固虎鉗 MC HYDRAULIC ANGLE LOCK VISE

MODEL : MHV-100, MHV-130, MHV-160, MHV-160A, MHV-200



★ PATENTED

特點：

1. 角固式配合"半圓球體"下鎖之力，可防止工件上浮。
2. 增壓式與機械式兩種使用方法。
3. 虎鉗本台採用球狀石墨化鑄鐵FCD-60材質。
4. 虎鉗滑動面均經硬化熱處理HRC45°，堅固耐用確保精度。
5. 虎鉗本體的高度與導正鍵槽皆做定寸管制，可以2、3、4台一起使用。
6. 虎鉗有四種不同的夾持方式，供您選擇。



★ 虎鉗可側立使用

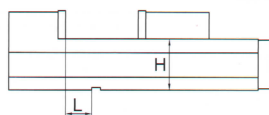
VICE CAN SIDE-LOCK TO WORK.

★ 每台虎鉗的高度與導正鍵槽皆做定寸管制。

The height and the guide block side of every vise are all made with full control.

L-尺寸公差限度0.02或少於

L- Dimension tolerance 0.02 or less.



H-尺寸公差限度0.02或少於。

H- Dimension tolerance 0.02 or less.

FEATURES :

1. Down thrust with " semi-sphere " to prevent workpiece lift.
2. Mechanical / Hydraulic. Two operate methods.
3. Vise body is made of ductile iron FCD-60.
4. Vise bed hardened to HRC45° and maintain accuracy for long.
5. Vise bed height-size and the guide block side are all made with full control, can 2,3,or4 vises to perform a job at a time.
6. Vise have 4 ways of clamping. For you to choice.

NO.	檢查項目 Inspection Item (100mm)	容許值 Allowance	
		JIN YEAR	JIS CLASS
1	鉗口面對本台底面導正鍵槽之平行度 Parallelism of keyways of body bottom face and fixed jaw clamp face.	0.01	0.015
2	鉗口面對滑動面之垂直度 Squareness of fixed jaw clamp face and jaw slideway.	0.015	0.03
3	雙側面對滑動面之垂直度 Vise side-lock on bottom with the slide way in vertical.	0.02	0.02
4	本台滑動面對底面之平行度 Parallelism of body bottom face and jaw slideway.	0.01	0.015
5	工件夾緊後之上浮量 Top face lift of test block in clamping.	0.02	0.03
6	工件夾緊後之平行度 Parallelism of top face of clamped test block in clamping.	0.015	0.02

